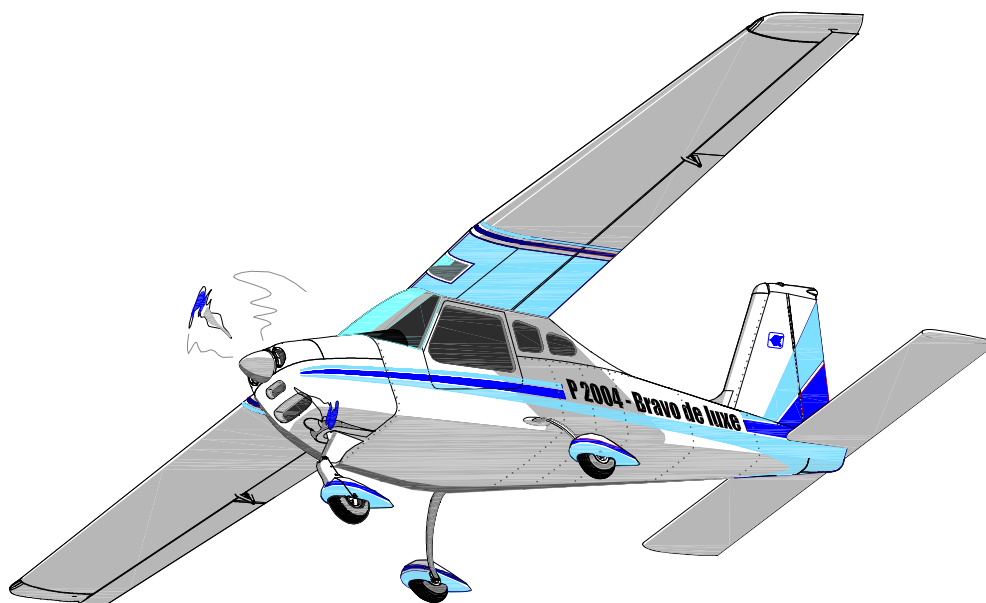


***Flight Manual***

**FLIGHT MANUAL**

**US-LSA**



**P2004 Bravo *Deluxe***

**Manufacturer**

***COSTRUZIONI AERONAUTICHE TECNAM S.r.l.***

Type Certificate:     ASTM SLSA

Serial number: \_\_\_\_\_

Build year: \_\_\_\_\_

Registration: \_\_\_\_\_

This manual contains information to be furnished to the pilot as required by the FAA in addition to further information supplied by the manufacturer.

This manual must always be present on board the aircraft.

***Flight Manual***

The aircraft is to be operated in compliance with information and limitations contained herein. All sections follow the ASTM guidelines as finalized 1 April 2005.

***Flight Manual*****Record of Revisions**

Any revisions to the present Manual, except actual weighing data, must be recorded in the following table.

New or amended text in the revised pages will be indicated by a black vertical line in the left-hand margin; Revision No. and date will be shown on the left-hand side of the amended page.

**Log of Revisions**

Revision No.	Date released	Chapters	Approved By
1.0	2-28-2008	All	Tecnam
2.0	11-10-2008	All	Tecnam

**NOTE**

Revision 2.00 updates all sections. Many corrections were grammatical. It is requested that all sections are reviewed for content change as well.

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### **WARNINGS - CAUTIONS - NOTES**

The following definitions apply to warnings, cautions and notes used in the Flight Manual.

#### **WARNING**

Means that the non-observation of the corresponding procedure leads to an immediate or important degradation of the flight safety

#### **CAUTION**

Means that the non-observation of the corresponding procedure leads to a minor or to a more or less long-term degradation of the flight safety

#### **NOTE**

Draws the attention to any special item not directly related to safety but which is important or unusual.



## *Flight Manual*

### Abbreviations & Terminology

#### Airspeed Terminology

KCAS	Calibrated Airspeed is the indicated airspeed corrected for position and instrument error and expressed in knots.
KIAS	Indicated Airspeed is the speed shown on the airspeed indicator and expressed in knots.
KTAS	True Airspeed is the airspeed expressed in knots relative to undisturbed air, which is KCAS, corrected for altitude and temperature.
V <sub>A</sub>	Design maneuvering speed
V <sub>C</sub>	Design cruising speed
V <sub>FE</sub>	Maximum Flap Extended Speed is the highest speed permissible with wing flaps in a prescribed extended position.
V <sub>H</sub>	Max Speed in level flight with Max continuous power
V <sub>LO</sub>	Lift off speed: is the speed at which the aircraft generally lifts off from the ground.
V <sub>NE</sub>	Never Exceed Speed is the speed limit that may not be exceeded at any time.
V <sub>NO</sub>	Maximum Structural Cruising Speed is the speed that should not be exceeded except in smooth air, then only with caution.
V <sub>S</sub>	Stalling Speed or minimum steady flight speed flaps retracted
V <sub>S0</sub>	Stalling speed or minimum steady flight speed in landing configuration
V <sub>S1</sub>	Stalling speed in clean configuration (flap 0°)
V <sub>X</sub>	Best Angle-of-Climb Speed is the speed, which results in the greatest gain of altitude in a given horizontal distance.
V <sub>Y</sub>	Best Rate-of-Climb Speed is the speed, which results in the greatest gain in altitude in a given time.
V <sub>R</sub>	Rotation speed: is the speed at which the aircraft rotates about the pitch axis during takeoff.

#### Meteorology Terminology

OAT	Outside Air Temperature is the free air static temperature expressed in degrees Celsius (°C).
T <sub>S</sub>	Standard Temperature is 15°C (59°F) at sea level pressure altitude and decreased by 2°C for each 1000 ft of altitude.
H <sub>P</sub>	Pressure Altitude is the altitude read from an altimeter when the barometric subscale has been set to 29.92"

#### Engine Power Terminology

RPM	Revolutions Per Minute: is the number of revolutions per minute of the propeller, multiplied by 2.4286 yields engine RPM.
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### Airplane Performance and Flight Planning Terminology

Crosswind Velocity	is the velocity of the crosswind component for which adequate control of the airplane during takeoff and landing is guaranteed
Usable fuel	is the fuel available for flight planning
Unusable fuel	is the quantity of fuel that cannot be safely used in flight
g	is the acceleration of gravity
TOR	is the takeoff distance measured from actual start to wheel lift off point
TOD	is total takeoff distance measured from start to clearing a 50' obstacle
GR	is the distance measured during landing from actual touchdown to stop point
LD	is the distance measured during landing, from clearing a 50' obstacle to actual stop
S/R	is specific range, that is, the distance (in nautical miles) which can be expected at a specific power setting and/or flight configuration per gallon of fuel used

### Weight and Balance Terminology

Datum	"Reference datum" is an imaginary vertical plane from which all horizontal distances are measured for balance purposes
Arm	is the horizontal distance from the reference datum to the center of gravity (C.G.) of an item
Moment	is the product of the weight of an item multiplied by its arm
C.G.	Center of Gravity is the point at which the airplane, or equipment, would balance if suspended. Its distance from the reference datum is found by dividing the total moment by the total weight of the airplane
Empty Weight	Empty Weight is the weight of the airplane with engine fluids and oil at operating levels
Useful Load	is the difference between takeoff weight and the empty weight
Maximum Takeoff Weight	is the maximum weight approved for the start of the takeoff run
Maximum Landing Weight	is the maximum weight approved for the landing touch down
Tare	is the weight of chocks, blocks, stands, etc. used when weighing an airplane, and is included in the scale readings; tare is then deducted from the scale reading to obtain the actual (net) airplane weight

# Flight Manual

## Unit Conversion Chart

Multiplying		by ➡	yields	
Temperature				
Fahrenheit	[°F]	$\frac{5}{9} \cdot (F - 32)$	Celsius	[°C]
Celsius	[°C]	$\left(\frac{9}{5} \cdot C\right) + 32$	Fahrenheit	[°F]
Forces				
Kilograms	[kg]	2.205	Pounds	[lbs]
Pounds	[lbs]	0.4536	Kilograms	[kg]
Speed				
Meters per second	[m/s]	196.86	Feet per minute	[ft/min]
Feet per minute	[ft/min]	0.00508	Meters per second.	[m/s]
Knots	[kts]	1.853	Kilometers / hour	[km/h]
Kilometers / hour	[km/h]	0.5396	Knots	[kts]
Pressure				
Atmosphere	[atm]	14.7	Pounds / sq. in	[psi]
Pounds / sq. in	[psi]	0.068	Atmosphere	[atm]
Length				
Kilometers	[km]	0.5396	Nautical miles	[nm]
Nautical miles	[nm]	1.853	Kilometers	[km]
Meters	[m]	3.281	Feet	[ft]
Feet	[ft]	0.3048	Meters	[m]
Centimeters	[cm]	0.3937	Inches	[in]
Inches	[in]	2.540	Centimeters	[cm]
Volume				
Liters	[l]	0.2642	U.S. Gallons	[US Gal]
U.S. Gallons	[US Gal]	3.785	Liters	[l]
Area				
Square meters	[m <sup>2</sup> ]	10.76	Square feet	[sq ft]
Square feet	[sq ft]	0.0929	Square meters	[m <sup>2</sup> ]
Torque				
foot-pounds		1.3558	Newton-meters	
foot-pounds		0.1383	kilogram-meters	
foot-pounds		12.0	inch-pounds	
inch-pounds		0.0115	kilogram-meters	
inch-pounds		0.1130	Newton-meters	
inch-pounds		0.0833	foot-pounds	
kilogram-meters		7.233	foot-pounds	
kilogram-meters		86.7964	inch-pounds	
kilogram-meters		9.8067	Newton-meters	
Newton-meters		0.7376	foot-pounds	
Newton-meters		8.8508	inch-pounds	
Newton-meters		0.1020	kilogram-meter	

**Flight Manual****SECTION 1****1 GENERAL****1.1 Introduction**

The P2004 Bravo Deluxe is a cantilevered high wing, side by side seat airplane, powered by a Rotax 912 73 kW (100hp) engine. The Bravo Deluxe features a tapered cantilevered wing. Laminar airfoils, large slotted flaps with up-turned wing tips, and a streamlined fuselage, leads to a high performance airplane with increased cruise speed and range.

The P2004 Bravo Deluxe is the result of Tecnam's continuous improvement arising from the experiences of a varied and extended use over time of hundreds of planes all over the world. Furthermore, the continuous research and development in the aerodynamics, structures, and systems, has been the key to our success. The plane's outstanding performance and flying qualities together with low operating costs, easy piloting and maintenance, make this aircraft an excellent solution for flight-schools, training activity, and also for many other missions.

This Flight Manual has been prepared to provide pilots and instructors with information for the safe and efficient operation of this aircraft.

This Flight Manual contains the following sections:

1. General Information
2. Operating Limitations
3. Weight & Balance
4. Performance
5. Emergency Procedures
6. Normal Procedures
7. Aircraft Ground Handling and Servicing
8. Required Placards and Markings

**1.2 Certification Basis**

This aircraft is certificated as a Special Light Sport Aircraft under FAR part 21.190 and complies with all applicable ASTM standards.

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### THREE-VIEW DRAWING

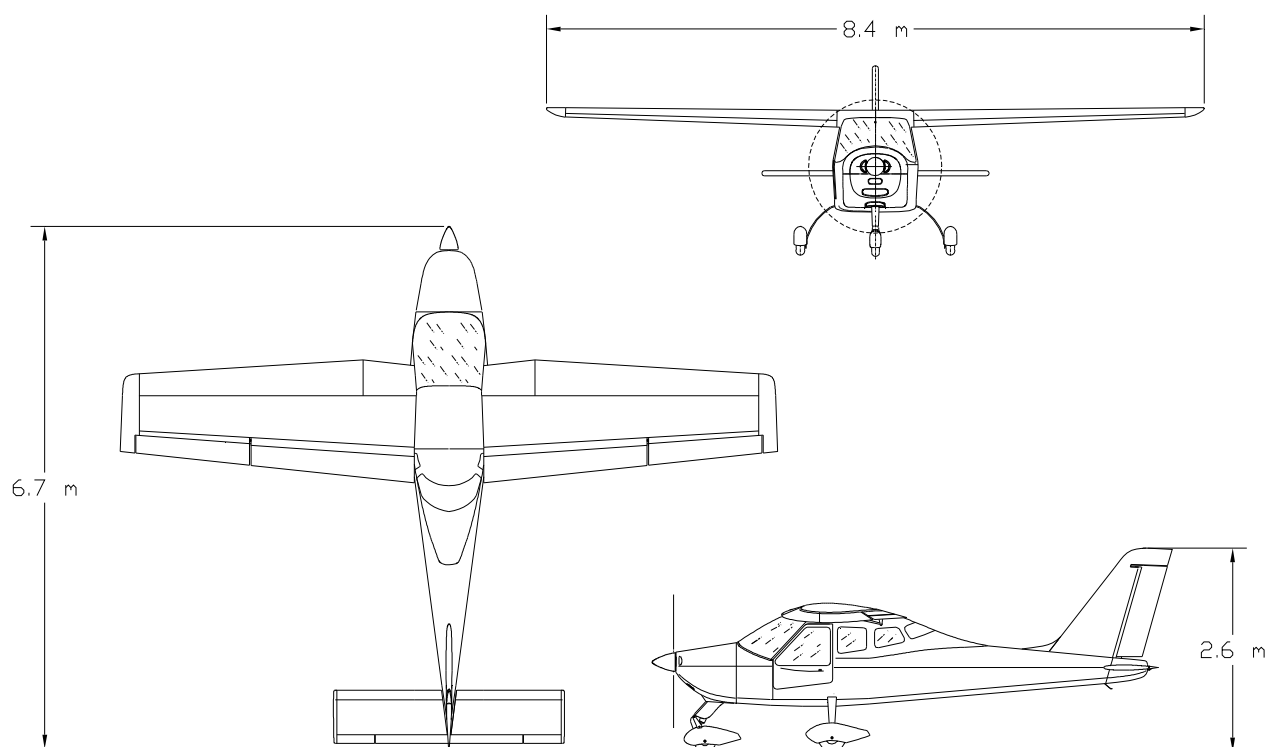


Figure 1-1 General Views

Wing Span:	8.4m (27.55')
Length:	6.7m (21.98')
Tail height:	2.6m (8.5')
Minimum ground steering radius	5.5 m (18')
Propeller ground clearance	320 mm (12.6")

#### **NOTE**

Dimensions shown refer to aircraft weight of 600 kg (1320 lbs) and normal operating tire pressure

## *Flight Manual*

### 1.3 Descriptive Data

#### 1.3.1 Airframe

##### 1.3.1.1 Wing

Wing span	8.4 m (27.55')
Wing surface	11 m <sup>2</sup> (118 <sup>2</sup> )
Wing loading	54 kg/m <sup>2</sup> (11 lb/ft <sup>2</sup> )
Aspect ratio	6.5
Taper ratio	0.6
Dihedral	1.5°

##### 1.3.1.2 Fuselage

Overall length	6.7 m (21.98')
Overall width	1.1 m (3.6')
Overall height	2.6 m (8.5')

##### 1.3.1.3 Empennage

Stabilator span	2.9 m (9.5')
Vertical tail span	1.4 m (4.6')

##### 1.3.1.4 Landing Gear

Wheel track	1.8 m (6')
Wheel base	1.6 m (5.2')
Main gear tires	Air Trac 5.00-5
Nose gear tire	Sava 4.00-6
Wheel brakes	Marc Ingegno 199-102

### 1.4 Powerplant

#### 1.4.1 Engine

Manufacturer	Bombardier-Rotax GmbH
Model	912 ULS or 912 S2
Certification basis	ASTM F2239 or FAR Part 33
Type	4 stroke carburetor engine
Maximum power	73.5 kW (98.5 hp) @ 5800 rpm (max. 5 minutes) 69.0 kW (92.5 hp) @ 5500 rpm (continuous)

#### 1.4.2 Propeller

Manufacturer:	GT Tonini
Model:	GT-2/173/VRR- FW101 SRTC
Number of blades:	2
Diameter:	1730 mm (68") (no reduction permitted)
Type:	Fixed pitch – wood / composite

## ***Flight Manual***

### **1.4.3 Oil System**

Oil system:	Forced, with external oil reservoir
Oil:	See Rotax operator's manual
Oil Capacity:	Max. 3.0 liters (3.2 qt) – min. 2.0 liters (2.1 qt)

### **1.4.4 Cooling**

Cooling system:	Combination air and liquid cooled system
Coolant:	See Rotax operator's manual

### **1.4.5 Fuel**

<u>Fuel grade:</u>	
Auto fuel	Min. RON 95 (AKI 91 Premium USA)
Avgas	100LL
Fuel tanks:	2 integral wing tanks
Capacity of each wing tank	50 liters (13.2 gal)
Total capacity:	100 liters (26.4 gal)
Total usable fuel	99 liters (26.15 gal)

## **1.5 Weights**

### **1.5.1 Maximum Weights**

Maximum take-off weight:	600 kg (1320 lbs)
Maximum landing weight:	600 kg (1320 lbs)
Maximum baggage weight	20 kg (44 lbs)

### **1.5.2 Standard Weights**

Standard Empty Weight	289 kg (635 lbs)
Maximum useful load	311 kg (685 lbs)

### **1.5.3 Specific Loadings**

Wing Loading	54 kg/m <sup>2</sup> (11 lbs/ft <sup>2</sup> )
Power Loading	5.9 kg/hp (13 lbs/hp)

#### ***NOTE***

Standard weights are estimates based on standard equipment.

**Flight Manual****1.6 Standard Equipment**

<b>Flight Instruments</b>
Airspeed Indicator, Altimeter, Vertical Speed Indicator, Compass
<b>Engine instruments</b>
Tachometer, Oil Pressure, Fuel Pressure, Oil Temperature, Cylinder Head Temperature, Hour Meter, Left and Right Fuel Quantity, Volt Meter
<b>Warning Lights and Indicators</b>
Trim Indicator, Flap Indicator, Generator Warning Light
<b>Controls</b>
Dual Stick Flight Controls, Rudder Pedals, Dual Throttles, Throttle Friction Control, Engine Choke, Electric Flaps, Hydraulic Disc Brakes, Parking Brake, Left and Right Fuel Selector Valves, Direct Nose Wheel Steering
<b>Interior</b>
Adjustable Pilot and Copilot Seats, Acoustic Cabin Soundproofing, Adjustable Cabin Air Ventilators, Steel Roll Cage, Cabin Heat, Windshield Defrost, 12V Power Outlet, Metal Instrument Panel
<b>Exterior</b>
All Aluminum structure, Landing Light, Tail Strobe Light, Fixed Landing Gear, Nose Gear Strut Fairing, Nose and Main Wheel Fairings
<b>Powerplant and Accessories</b>
Rotax 912 ULS Engine (100 hp), Composite Covered Wood Propeller with Spinner, 12Volt 18 Ah Battery, 18 Amp Alternator, Engine Driven Fuel Pump, Electric Starter, Engine Exhaust Muffler, Gascolator with Quick Drain, Integral Wing Fuel Tanks, All Electric Circuits Breaker Protected



## ***Flight Manual***

### **1.7 Airframe**

#### **1.7.1 Wing**

The wing is constructed of a central light alloy torque box; an aluminum leading edge with integrated fuel tank is attached to the front spar while flap and aileron are hinged to rear spar. Flaps and ailerons are constructed of a center spar to which front and rear ribs are joined; wrap-around aluminum skin panels cover the structure.

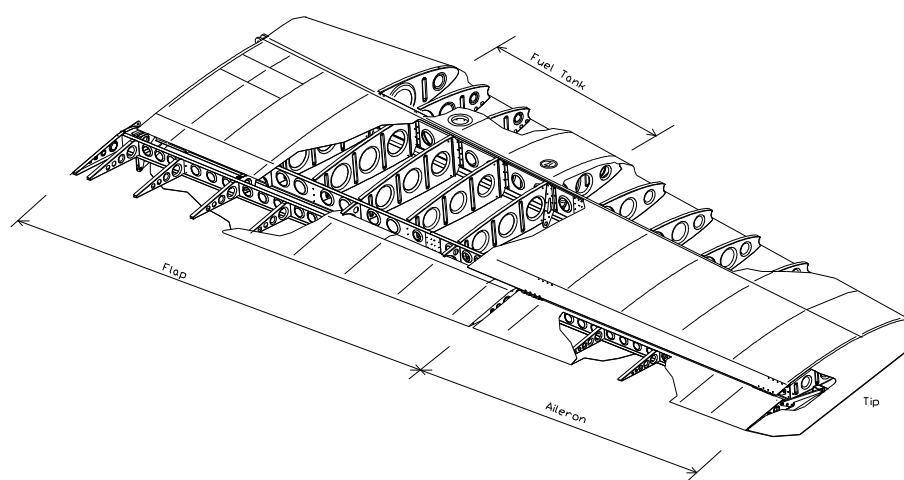


Fig. 1-1 Right wing exploded view

#### **1.7.2 Fuselage**

The front part of the fuselage is made up of a mixed structure: a truss structure with special steel members for cabin survival cell, and a light-alloy semi-monocoque structure for the cabin's bottom section. The aft part of the fuselage is constructed of an aluminum alloy semi-monocoque structure. The engine housing is isolated from the cabin by a firewall; the steel stringers engine mount is attached to the cabin's truss structure in four points.

#### **1.7.3 Empennage**

The vertical tail is entirely metal. The vertical fin is made up of a twin spar with stressed skin while the rudder consists of an aluminum torque box made of light alloy ribs and skin. The horizontal tail is an all-moving type (stabilator); its structure consists of an aluminum spar connected to ribs and leading edge covered by an aluminum skin.

#### **1.7.4 Flight Controls**

Aircraft flight controls are operated through conventional stick and rudder pedals. Longitudinal control acts through a system of push-rods and is equipped with a trim tab. Aileron control is of mixed type with push-rods and cables; the cable control circuit is confined within the cabin and is connected to a pair of push-rods positioned in the wings that control ailerons differentially. Aileron trimming is carried out on ground through a small tab positioned on left aileron.

Flaps are extended via an electric servo actuator controlled by a switch on the control stick. Flaps act in a continuous mode; the indicator displays the two positions relative to takeoff (15°) and landing (38°). A breaker positioned on the right side of the instrument panel protects the electric circuit.

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Longitudinal trim is performed by a small tab positioned on the stabilator and controlled via an electric servo operated by pushing the Up/Down buttons on the control stick, for this installation a shunt switch placed on the instrument panel enables control of either the left or the right stick.

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### 1.7.5 Instrument Panel

The conventional type instrument panel allows placement of a broad range of equipment.

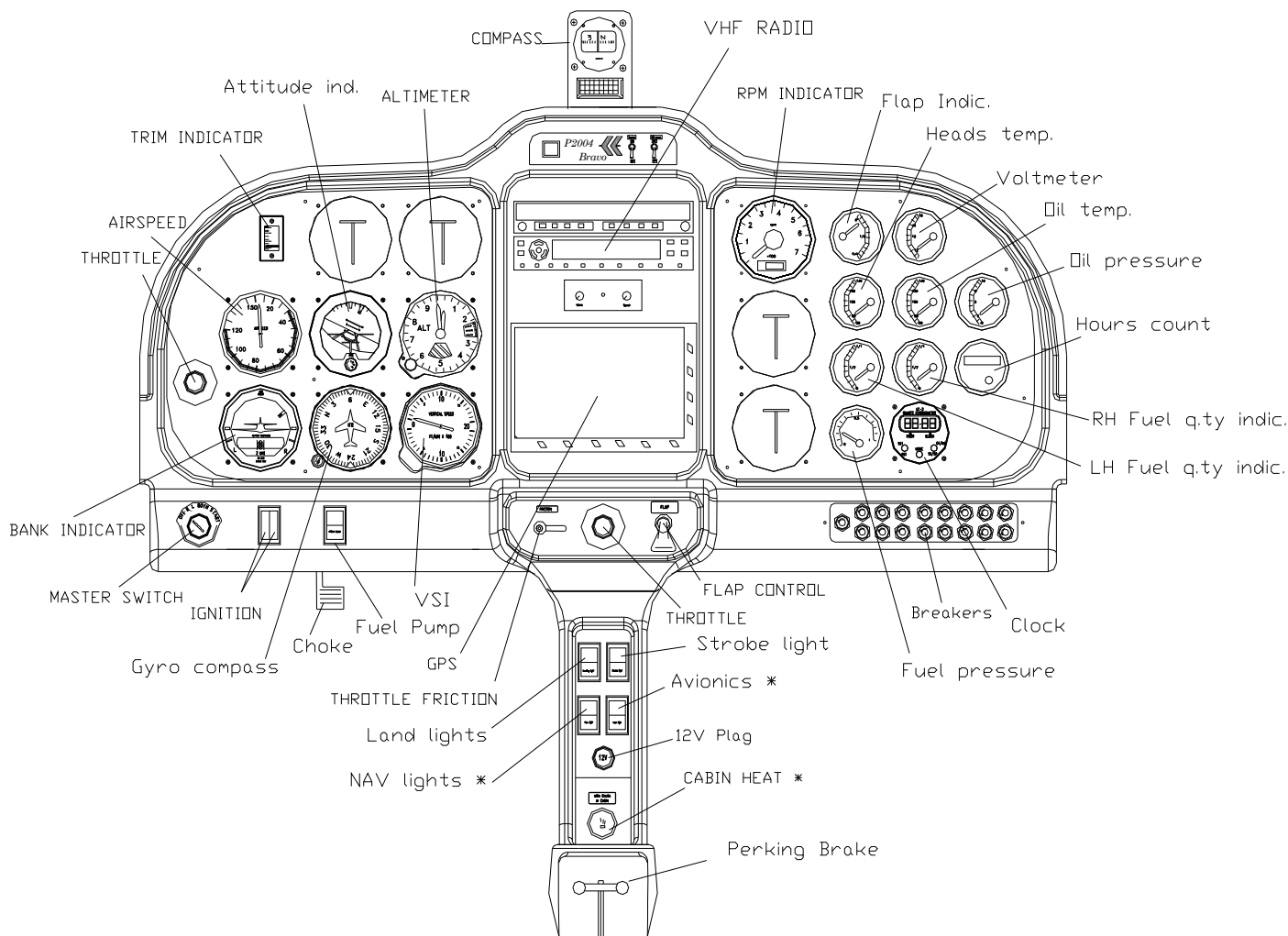


Fig. 1-2 Instrument Panel

### 1.7.6 Carburetor Heat (Optional)

Carburetor heat control knob is located just to the right of the center throttle control. When the knob is pulled fully outward from the instrument panel, carburetors receive maximum hot air. During normal operation, the knob is OFF.

### 1.7.7 Cabin Heat / Defrost (Optional)

The cabin heat control knob is positioned on the lower left side of the instrument panel; when knob is pulled fully outward, cabin receives maximum hot air. Vents are located by the rudder pedals and above the instrument panel. Outside fresh air can be circulated inside the cabin by opening the vents integrated in the door windows.

## ***Flight Manual***

### **1.7.8 Throttle Friction Lock**

To adjust the engine's throttle friction lock, tighten the friction lock disk located on the instrument panel near the center throttle control.

### **1.7.9 Seats, Seatbelts, and Shoulder Harnesses**

The P2004 usually comes with three point safety belts with waist and diagonal straps adjustable via a sliding metal buckle. Optional four point harnesses are available.

Seats are built with light alloy tube structure and synthetic material cushioning. Seats are adjustable fore and aft by using the handle located under the seat on the outboard sides. Pushing the lever towards the center of the aircraft will release the locking pin. Release the lever when the desired position is found making sure that the locking pin reengages in the seat track.

#### **WARNING**

*Make sure that the locking pin is securely installed or the seat will not lock in position.*

### **1.7.10 Doors**

Standard doors feature a light alloy tubular frame supporting a clear or tinted window. An internal safety latch mechanism is positioned in proximity of the door's upper edge and must be used before flight to secure the door. Rotate the latch before flight to lock doorframe to cabin tubular framework.

### **1.7.11 Baggage Compartment**

The baggage compartment is located behind the seats. Baggage should be evenly distributed and weight shall not exceed 20 kg (44 pounds). Tie down baggage by using the tie-down net.

## **1.8 Powerplant**

### **1.8.1 Engine**

Rotax is an Austrian engine manufacturer, founded in 1920 in Dresden, Germany. In 1970 Bombardier bought Rotax. The company constructed only two-stroke engines until 1982, when it started building four-stroke engines. In 1989, Rotax received Type Certification for its 912 A aircraft engine.

The Rotax 912 ULS engine is an ASTM compliant engine. The 912 is a four stroke, horizontally opposed, spark ignition engine with single central camshaft with hydraulic tappets. The 912 has liquid cooled cylinder heads and ram air cooled cylinders and engine. It is rated at 5800 RPM and can be run continuously at 5500 RPM.

The oil system is a dry sump, forced lubrications system. The oil tank is located on the passenger side of the engine compartment and holds 3 liters (3.2 quarts) of oil.

The dual ignition system is a solid state, breakerless, capacitive discharge, interference suppression system instead of a mechanical magneto system. Each ignition system is powered by individual and totally independent AC generators which are not dependent on the aircraft battery.

The electrical system consists of an integrated AC generator with an external rectifier – regulator. An optional external alternator can be installed. The Rotax engine is equipped with an electric starter.

The dual carburetors are constant depression carburetors that automatically adjust for altitude.

The fuel system is equipped with an engine driven mechanical pump.

The cooling system is a mixture of liquid and air cooling.

The engine uses a reduction gearbox with a gear reduction ratio of 2.4286:1.

Two throttles in the cockpit control the engine. The throttles are bussed together and will not move independently. The two throttles are installed to allow the pilot to fly with either hand as well as giving the pilot the option of using the left hand throttle while operating the center mounted brake handle.

The owner can register and get important information from the following website: <http://www.rotax-owner.com/>.

***Flight Manual*****1.8.2 Propeller**

The GT propeller is a wood composite propeller built by GT Tonini in Italy. The Tonini brothers began building propellers in 1969.

The propeller is finished with a white polyurethane lacquer and an additional layer of transparent lacquer. The tips are painted in bright yellow and red so that when the propeller is turning it is obvious to personnel on the ground. The back of the propeller is painted black to prevent reflections. More information on the company and the propeller can be found at <http://www.gt-propellers.com>. Check with your dealer for propeller options.

***Flight Manual*****1.8.3 Fuel System**

The system is equipped with two aluminum fuel tanks integrated within the wing leading edge and accessible for inspection through dedicated covers. Capacity of each individual tank is 50 liters (13.2 gallons) and the total fuel capacity is 100 liters (26.4 gallons). Each fuel tank is equipped with a cabin installed shutoff valve. A Gascolator with a drain valve is located on the engine side of the firewall on the passenger side of the airplane. Fuel level gauges for each tank are located on the instrument panel. Fuel feed is through an engine-driven mechanical pump. Figure 1-3 illustrates the schematic layout of the fuel system.

**WARNING**

Fuel quantity should be checked on a level surface or a false reading may result. Always visually verify fuel quantity by looking in the tanks.

**Flight Manual**

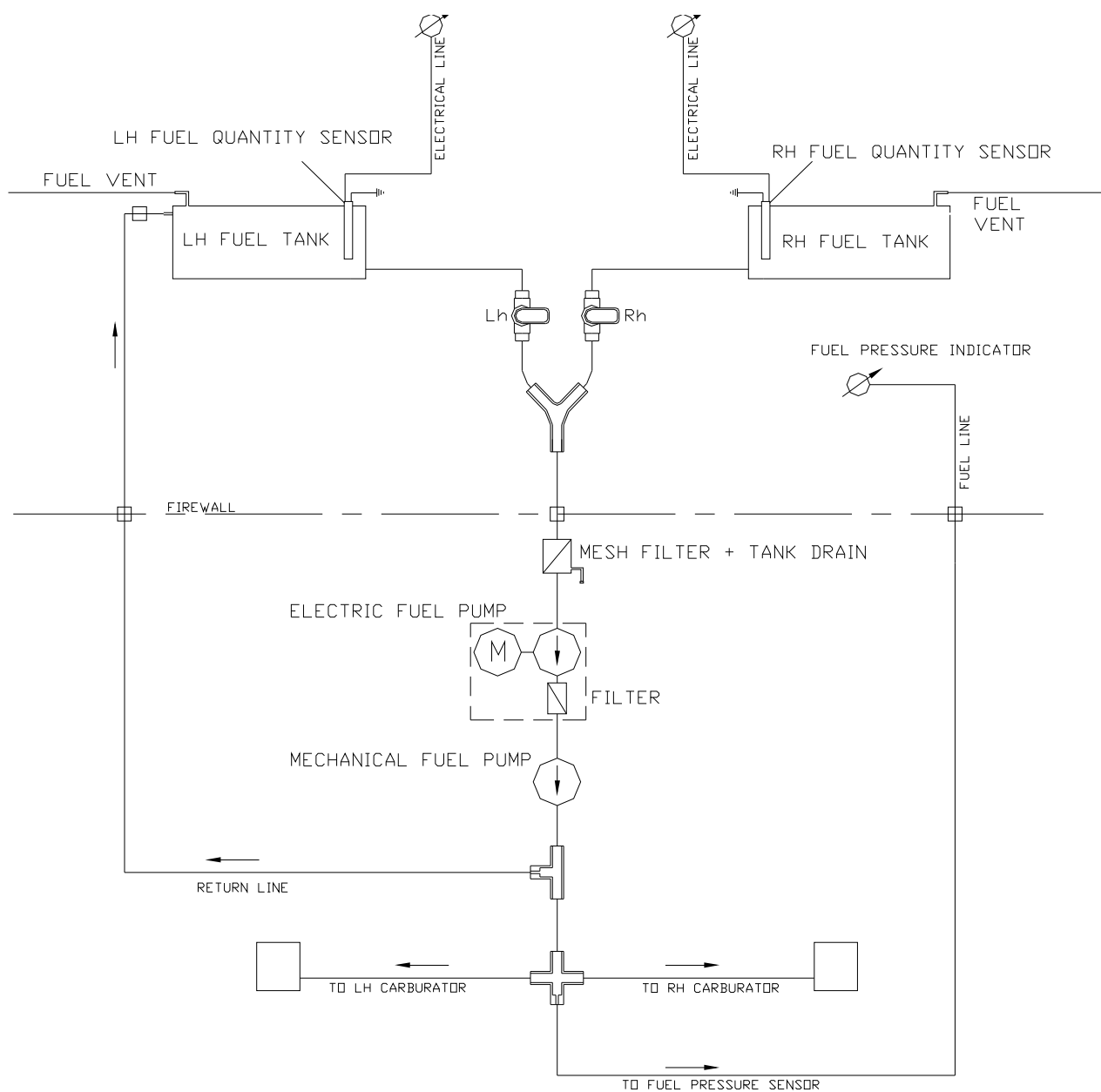


Fig.1-3. Fuel system schematic

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## 1.9 Electrical System

The aircraft's electrical system consists of a 12 Volt DC circuit controlled by a Master switch located on the instrument panel. An integrated AC generator provides electricity and a 12 Volt battery placed in the fuselage or in the engine compartment. The generator light is located on the right side of the instrument panel.

## WARNING

*If the Ignition Switches are ON, an accidental movement of the propeller may start the engine with possible danger for bystanders.*

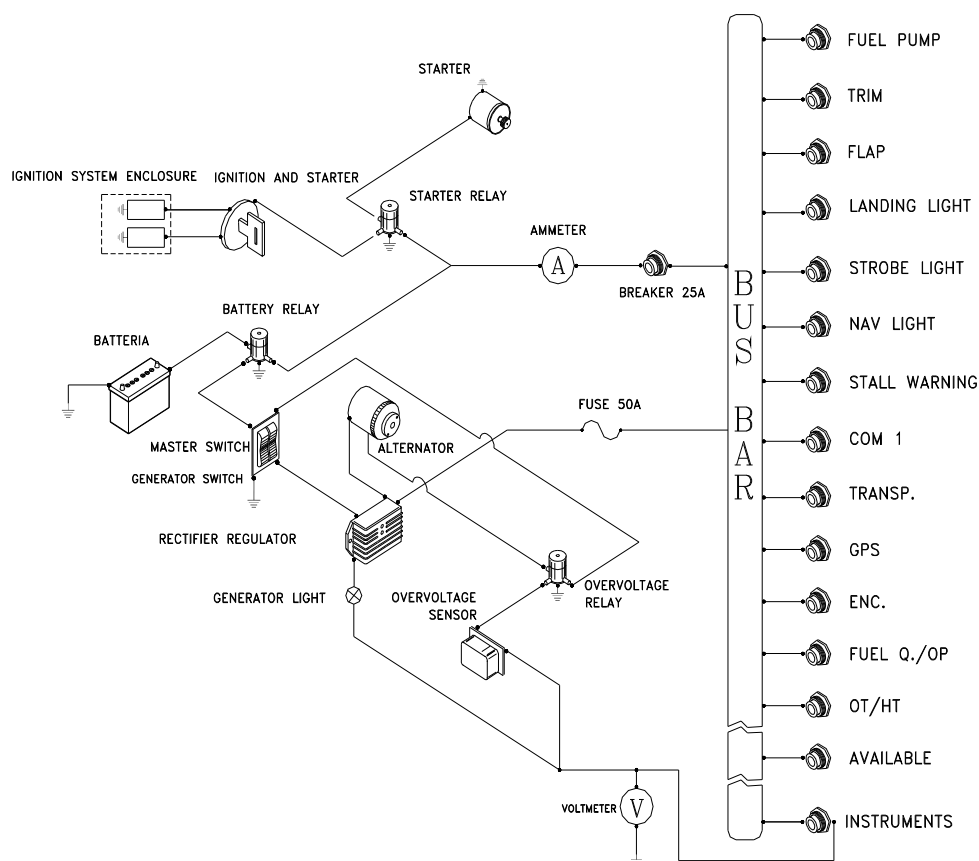


Fig.1-4. Electrical system schematic

### 1.9.1 Generator light

Generator light (red) illuminates for the following conditions:

- Generator failure
- Failure of the regulator/rectifier, with consequent over voltage sensor set to off.

## NOTE

A fully charged battery can support energy requirements for approximately 20 minutes.



## ***Flight Manual***

### **1.9.2 Voltmeter**

The voltmeter indicates voltage on the bus bar. The normal range is from 12 to 14 volts. There is a red radial line at 10 volts.

### **1.9.3 Oil temperature gauge**

Temperature reads in degrees Celsius. The oil temperature gauge has a green normal operating range, yellow caution ranges, and two red lines.

### **1.9.4 Cylinder head temperature**

The cylinder head temperature gauge normally reads the number three cylinder head temperature. It also indirectly reflects the coolant temperature. The cylinder head temperature reads in degrees Celsius.

#### **NOTE**

The same breaker protects all temperature instruments.

### **1.9.5 Oil Pressure**

The oil pressure gauge is electric and is protected by a breaker. It reads in bars and has a green normal operating range, yellow caution ranges, and two red lines.

### **1.9.6 Fuel Pressure**

Fuel pressure is calibrated in bars. It is directly connected to the fuel system and is not electric.

#### **NOTE**

One bar is equal to about 14.7 pounds of pressure

### **1.9.7 O.A.T. Indicator (Optional)**

A digital Outside Air Temperature indicator (°C) is located on the upper left side of the instrument panel. The sensor is placed on cabin top.

### **1.9.8 Stall Warning System (Optional)**

The aircraft may be equipped with a stall warning system consisting of a sensor located on the right wing leading edge connected to a warning horn located on the instrument panel.

### **1.9.9 Avionics (Optional)**

The central part of the instrument panel holds room for avionics equipment. The manufacturer of each individual system furnishes features for each system.

### **1.9.10 Exterior Lighting**

Typical exterior lighting consists of:

- Landing light
- Tail Strobe Light
- Navigation lights
- Wing Strobe Lights

#### **1.9.10.1 Navigation Lights (Optional)**

Navigation lights are installed on the wing tips and on top of vertical stabilizer. A single switch located on instrument panel controls all navigation lights. A breaker protects the lights.

A green light is located on right wing tip; a red light on left wing tip and a white lamp is on vertical stabilizer.

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### **1.9.10.2 Landing Light**

The landing light is located on the LH wing leading edge. Landing light switch is located on instrument panel. Light is protected by a 10 Amp breaker.

### **1.9.10.3 Tail Strobe Light**

The strobe light is installed on top of the vertical stabilizer.

Strobe light is activated by a switch and is protected by a breaker. Switch and breaker are positioned on the instrument panel. The signal reaches a strobe light trigger circuit box positioned in the tail cone just behind the baggage compartment.

## **1.10 Pitot and Static Pressure Systems**

The airspeed indicator system for the aircraft is shown below.

Below the left wing's leading edge the Pitot tube (1) while on the fuselage's sides there are two static ports (2). Two flexible hoses (3) feed the airspeed indicator (4), the altimeter (5) and the VSI (6) on the instrument panel.

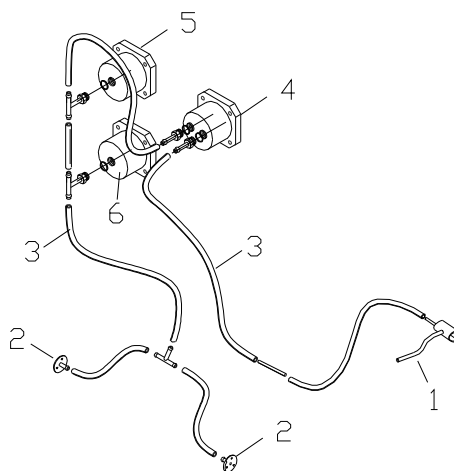


Fig.1-5 Pitot Static system

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### **1.11 Landing Gear**

The main landing gear consists of two special steel spring-leaf struts (1) positioned crossways to fuselage for elastic cushioning of landing loads.

The two steel spring-leaf struts are attached to the fuselage underside via the main girder.

Two rawhide liners (2 3) are inserted between each spring-leaf and the girder. Two bolts (5) and nuts secure the individual spring-leaf to the edge of the girder via a light alloy clamp (4) while a single bolt (6) and nut secures the inboard end of the leaf-spring to the girder.

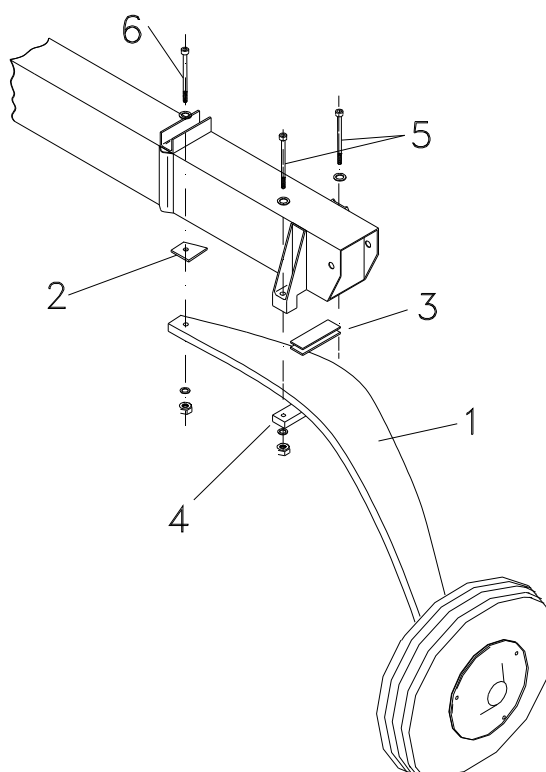


Figure 1-6 Main landing gear

Wheels are cantilevered on gear struts and feature hydraulically actuated disc brakes (see fig. 1-7) controlled by a lever (1) located on cabin tunnel between seats. Main gear wheels mount Air-Trac type 5.00-5 tires inflated at 23 psi (1.6 bar). Hydraulic circuit shut-off valve (2) is positioned between seats. With circuit shut off, pulling emergency brake lever activates parking brake function.

Braking is simultaneous on both wheels via a “T” shaped joint (6).

Control lever (1) activates master cylinder (3) that features built-in brake-fluid reservoir (4). The brake system is equipped with a non-return valve (5), which insures that braking action is always effective even if parking brake circuit should accidentally be closed.

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### **1.11.1 Brake System**

The aircraft's braking system is a single system acting on both wheels of main landing gear through disk brakes, the same circuit acts as parking brake via an intercept valve.

To activate brakes it is sufficient to verify that brake shut-off valve positioned on tunnel between pilots is OFF, then activate brake lever as necessary. To activate parking brake pull brake lever and set brake shut-valve to ON.

### **1.11.2 Differential Brake System (Optional)**

Figure 1-7 shows the brake system schematic diagram.

The left and right wheel brakes are independent systems. The system has a reservoir (4) on the co-pilot's brake pedals (1). The reservoir is directly connected to the brake master cylinders (3). Two flexible hoses connect the master cylinders on the co-pilot's brake pedals to the master cylinders on the pilot's brake pedals.

The parking brake valve (6) is mounted on the floor of the fuselage, below the seats and it's activated by lever (2).

Each main wheel has a brake disc (7).

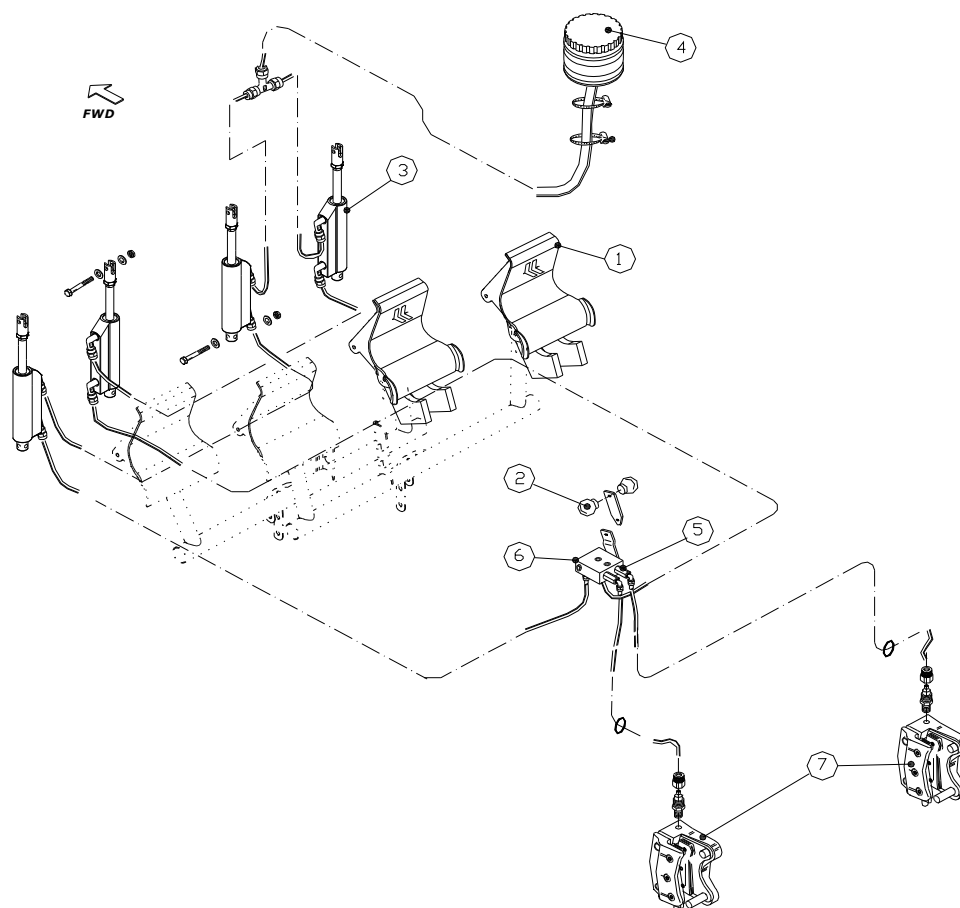


Fig. 1-7 Brake System

## *Flight Manual*

## SECTION 2

### 2 OPERATING LIMITATIONS

#### 2.1 Introduction

Section 2 includes operating limitations, instrument markings, and basic placards necessary for safe operation of the P2004 Bravo Deluxe, its engine, standard systems and standard equipment.

##### 2.1.1 Airspeed Limitations

Airspeed limitations and their operational significance are shown below:

SPEED		KCAS	CIAS	REMARKS
$V_{NE}$	Never exceed speed	135	138	Never exceed this speed in any operation
$V_{NO}$	Maximum Structural Cruising Speed	106	110	Never exceed this speed unless in smooth air, and then only with caution
$V_A$	Maneuvering speed	92	96	Do not make full or abrupt control movements above this speed as this may cause stress in excess of limit load factor
$V_{FE}$	Maximum flap extended speed	63	67	Never exceed this speed for any flap setting
$V_H$	Maximum speed	115	120	Maximum speed in level flight at max continuous power (MSL)
$V_X$	Best Angle Climb	57	60	The speed which results in the greatest gain of altitude in a given horizontal distance
$V_Y$	Best Rate Climb	64	68	The speed which results in the greatest gain of altitude in a given time

##### 2.1.2 Airspeed Indicator Markings

Airspeed indicator markings and their color code are explained in the following table.

MARKING	CIAS	SIGNIFICANCE
White arc	26 - 67	Flap Operating Range (lower limit is $1.1 V_{SO}$ , at maximum weight and upper limit is the maximum speed permissible with full flaps)
Green arc	39 - 110	Normal Operating Range (lower limit is $1.1 V_{S1}$ at maximum weight and upper limit is maximum structural speed $V_{NO}$ )
Yellow arc	110 - 138	Operations must be conducted with caution and only in smooth air
Red line	138	Maximum speed for all operations

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### 2.1.3 Powerplant Limitations

The following table lists operating limitations for aircraft installed engine:

Engine manufacturer: Bombardier Rotax GmbH.

Engine model: 912 ULS or S2

Maximum power: (see table below)

	Max Power kW (hp)	Max rpm. rpm prop.(engine)	Time max. (min.)
Max.	73.5 (98.5)	2388 (5800)	5
Max cont.	69 (92.5)	2265 (5500)	-

#### NOTE

Static engine rpm should be  $5100 \pm 250$  under no wind conditions.

### 2.1.4 Temperatures

Max cylinder heads	135° C
Max coolant	120° C
Max. / min. Oil	50° C / 130° C
Oil normal operating temperature (approx.)	90° C – 110° C

### 2.1.5 Oil Pressure

Minimum	0.8 bar	Below 3500 RPM
Normal	2.0 - 5.0 bar	Above 3500 RPM

### 2.1.6 Operating & starting temperature range

OAT Min	-25° C
OAT Max	+50° C

#### Warning

Admissible pressure for cold start is 7 bar maximum for short periods.

*For your information only*

Bar is a unit of measure. The word comes from the Greek baros, "weighty." We see the same root in our word, barometer, for an instrument measuring atmospheric pressure. One bar is just a bit less than the average pressure of the Earth's atmosphere, which is 1013.25 bar. In practice, meteorologists generally record atmospheric pressure in millibars (mb). In English-speaking countries, barometric pressure is also expressed as the height, in inches, of a column of mercury supported by the pressure of the atmosphere. In this unit, one bar equals 29.53 inches of mercury (in Hg) or 14.5 PSI.

### 2.1.7 Fuel Pressure

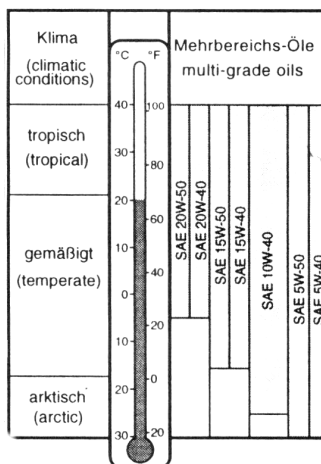
Min	0.15 bar (2.2 PSI)
Max	0.40 bar (5.8 PSI)

## **Flight Manual**

### **2.1.8 Lubricant**

Viscosity

Use viscosity grade oil as specified in the following table:



#### **Warning**

Admissible pressure for cold start is 7 bar maximum for short periods

#### **Warning**

Use of Aviation Grade Oil with or without additives is not permitted

### **2.1.9 Coolant**

Coolant type and specifications are detailed into the "Rotax Operator's Manual" and in its related documents.

### **2.1.10 Propeller**

Manufacturer:	GT Tonini
Model:	GT-2/173/VRR- FW101 SRTC
Propeller type:	Wood twin blade fixed pitch
Diameter:	1730 mm (68") (no reduction permitted)

### **2.1.11 Fuel**

Two tanks:	50 liters each (13.2 gallons)
Total fuel capacity:	100 liters (26.4 gallons)
Usable fuel quantity:	99 liters (26.2 gallons)

#### **NOTE**

During all phases of flight, both tanks normally supply engine fuel feed

#### **Warning**

Compensate for uneven fuel tank levels by closing the fuel valve on the tank with less fuel making sure that one fuel valve is in the on position at all times.

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### 2.1.12 Approved Fuel

Min. RON 95 Auto Fuel (AKI 91 Premium USA)
AVGAS 100LL (see Warning below)

#### **Warning**

Prolonged use of Aviation Fuel Avgas 100LL results in greater wear of valve seats and greater combustion deposits inside cylinders due to higher lead content. It is therefore suggested to avoid using this type of fuel unless strictly necessary.

### 2.1.13 Powerplant Instrument Markings

Powerplant instrument markings and their color code significance are shown below:

Instrument		Red line Minimum limit	Green arc Normal operating	Yellow arc Caution	Red line Maximum limit
Engine Tach	Rpm	-----	1400-5500	5500-5800	5800
Oil Temp.	°C	50	90-110	50 - 90 110-130	130°C
Cylinder heads temp.	°C	-----	50 - 135	-----	135°C
Oil pressure	Bar	0.8	2 – 5	0.8 – 2 5 – 7	7
Fuel Pressure	PSI	2.2	2.2 – 5.8		5.8

### 2.1.14 Other Instrument Markings

Instrument	Red line Minimum limit	Green arc Normal operating	Yellow arc Caution	Red line Maximum limit
Voltmeter	10 Volt	12 - 14 Volt	----	----
Suction gauge (if installed)	4.0 in. Hg	4.5 – 5.5 in. Hg	----	----

### 2.1.15 Weights

Maximum takeoff weight:	600 kg (1320 lbs)
Maximum landing weight:	600 kg (1320 lbs)
Maximum baggage weight:	20 kg (44 lbs)

### 2.1.16 Center of Gravity Range

Forward limit	20% MAC 1.704 m (67") aft of datum for all weights
Aft limit	33% MAC 1.882 m (74") aft of datum for all weights
Datum	Propeller support flange without spacer
Ref. for leveling	Cabin floor (ref. to Line Maintenance Manual)

#### **Warning**

It is the pilot's responsibility to insure that airplane is properly loaded.



## *Flight Manual*

### 2.1.17 Approved Maneuvers

This aircraft is intended for non-aerobatic operation only. Non-aerobatic operation includes:

- Any maneuver pertaining to “normal” flight
- Stalls (except whip stalls)
- Lazy eights
- Chandelles
- Turns in which the angle of bank is not more than 60°
- Acrobatic maneuvers, including spins, are not approved

Recommended entry speeds for each approved maneuver are as follows:

Maneuver	Speed (KIAS)	Speed (KCAS)
Lazy eight	96	92
Chandelle	96	92
Steep turn (max 60°)	96	92
Stall	Slow deceleration (1 Knots/sec)	

### **Warning**

Limit load factor could be exceeded by moving the flight controls abruptly to full control deflection at a speed above  $V_A$  (96 KIAS[92 KCAS], Maneuvering Speed).

### 2.1.18 Maneuvering Load Factor Limits

Maneuvering load factors are as follows:

Flaps		
0°	+4	-2
38°	+1.9	0

### 2.1.19 Flight Crew

Minimum crew for flight is one pilot seated on the left side.

### 2.1.20 Maximum passenger seating

With the exception of the pilot, only one passenger is allowed on board of this aircraft.

### 2.1.21 Kinds of Operation

### 2.1.22 Day VFR

The airplane, in standard configuration, is approved only for day VFR operations under VMC:

- Altimeter
- Airspeed Indicator
- Compass
- Fuel Gauges
- Oil Pressure Indicator
- Oil Temp. Indicator
- Cylinder Head Temp. Indicator
- Tachometer

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Flight into expected and/or known-icing conditions is prohibited

***Flight Manual*****2.1.23 Night**

Night flight is approved if the aircraft is equipped as per the ASTM standard F2245-06 A2. LIGHT AIRCRAFT TO BE FLOWN AT NIGHT as well as any pertinent FAR.

**NOTE**

The FAA requires that the pilot possesses a minimum of a Private Pilot certificate and a current medical to fly at night. See the FARs for more information.

**2.1.24 IFR**

TBA

**2.1.25 Demonstrated Crosswind Safe Operations**

Demonstrated crosswind component is 15 knots

**2.1.26 Service Ceiling**

13,110'

**2.1.27 Limitation Placards**

See Section 8

**Flight Manual****SECTION 3****3 WEIGHT & BALANCE****3.1 Introduction**

This section describes the procedure for establishing the basic empty weight and moment of the aircraft. Loading procedure information is also provided.

**3.2 Aircraft weighing procedures****3.2.1 Preparation**

- Carry out weighing procedure inside closed hangar
- Remove from cabin any objects left unintentionally
- Insure on board presence of the Flight Manual
- Align nose wheel
- Drain fuel via the specific drain valve.
- Oil, hydraulic fluid and coolant to operating levels
- Move sliding seats to most forward position
- Raise flaps to fully retracted position (0°)
- Place control surfaces in neutral position
- Place scales (min. capacity 200 kg 440 pounds) under each wheel
- Level the aircraft using cabin floor as datum
- Center bubble on level by deflating nose tire
- Record weight shown on each scale
- Repeat weighing procedure three times
- Calculate empty weight

**3.2.2 Weighing**

- Record weight shown on each scale
- Repeat weighing procedure three times
- Calculate empty weight

**3.2.3 Determination of C.G. location**

- Drop a plumb bob tangent to the leading edge (at 15mm (0.59") inboard respect the rib #7 riveting line) and trace reference mark on the floor
- Repeat operation for other half-wing
- Stretch a taught line between the two marks
- Measure the distance between the reference line and main wheel axis
- Using recorded data it is possible to determine the aircraft's C.G. location and moment (see following table)

**Flight Manual**

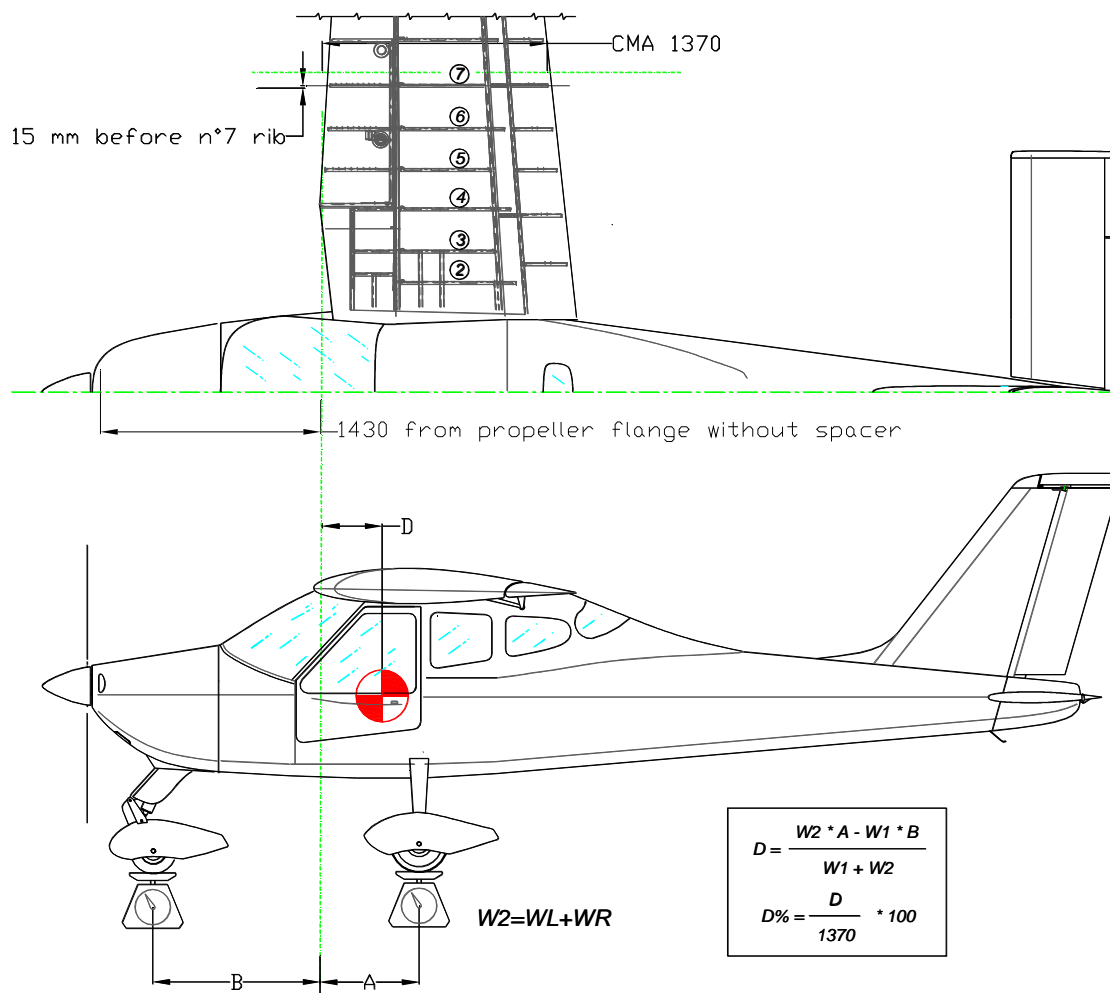


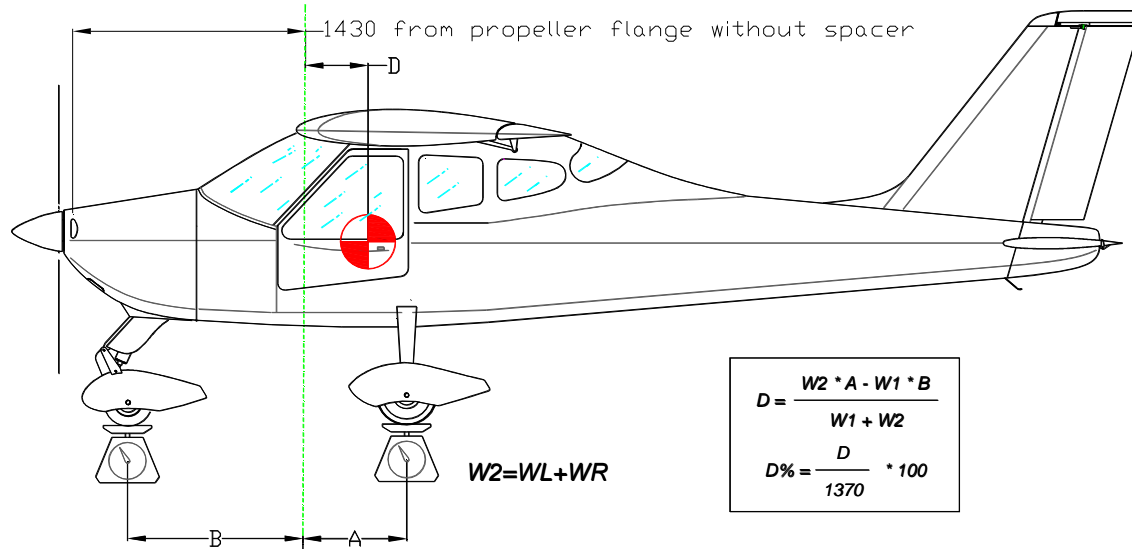
Fig.3-1

## Flight Manual

### 3.3 Weighing Report

Model P2004 Bravo Deluxe S/N: \_\_\_\_\_ Weighing n° \_\_\_\_\_ Date: \_\_\_\_\_

Datum: Propeller support flange without spacer.



	Kg
Nose wheel weight	$W_1 =$
LH wheel weight	$W_L =$
RH wheel weight	$W_R =$
$W_2 = W_L + W_R =$	

	meters
Plumb bob distance(1) LH wheel	$AL =$
Plumb bob distance(1) RH wheel	$AR =$
Average distance $(AL + AR)/2$	$A =$
Bob distance from nose wheel(1)	$B =$

Empty weight  $W_e = W_1 + W_2 =$

$D = \frac{W_2 \cdot A - W_1 \cdot B}{W_e} =$	$m$	$D\% = \frac{D}{1.370} \cdot 100 =$
---	-----	-------------------------------------

Empty weight moment:  $M = [(D + 1.421) \cdot W_e] =$  Kg. m

Maximum takeoff weight	$WT =$
Empty weight	$W_e =$
Maximum payload $WT - W_e$	$W_u =$

(1) To determine the Mean Aerodynamic Chord (MAC) and the plumb line see FIG. 3-1.

#### 3.3.1 Center of Gravity Range

Forward limit	20% MAC 1.704 m (~67") aft of datum for all weights
Aft limit	33% MAC 1.882 m (~74") aft of datum for all weights
Datum	Propeller support flange without spacer

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Ref. for leveling	Cabin floor (ref. to Maintenance Manual)
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## ***Flight Manual***

### **3.3.2 Distances from the datum**

The mean distances of the occupants, baggage and fuel from the datum are:

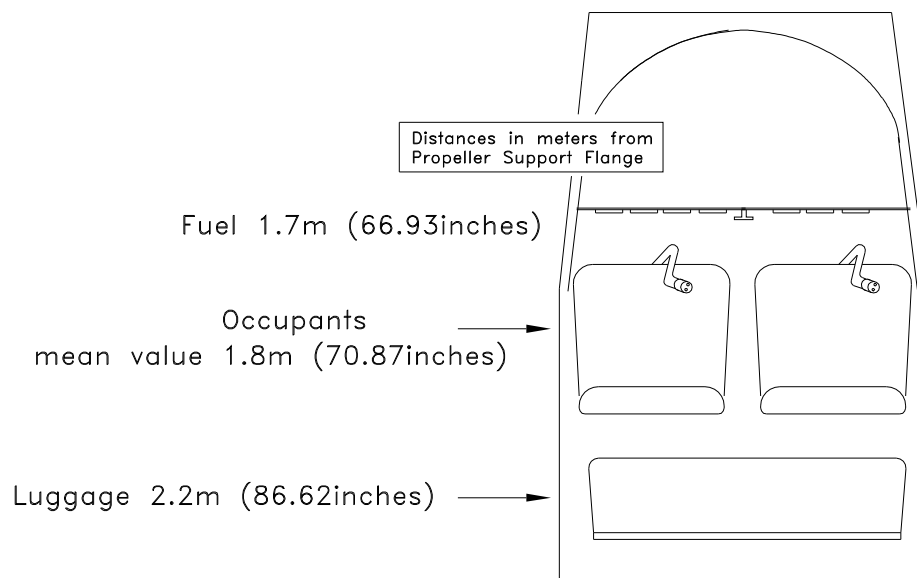


Figure 3-4



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### 3.4 Weight and Balance

In order to compute the weight and balance of this aircraft, we have provided the following loading charts. This will reduce the amount of math you need. To compute weight and balance we use the formula:

$$\text{Weight} * \text{Arm} = \text{Moment}.$$

Pilot & Passenger				Fuel			Baggage	
Weight	Moment	Weight	Moment	Gallons	Weight	Moment	Weight	Moment
10	708.70	260	18426.10	1	6	401.59	5	433.09
20	1417.39	270	19134.79	2	12	803.19	10	866.18
30	2126.09	280	19843.49	3	18	1204.78	15	1299.28
40	2834.78	290	20552.18	4	24	1606.38	20	1732.37
50	3543.48	300	21260.88	5	30	2007.97	25	2165.46
60	4252.18	310	21969.58	6	36	2409.57	30	2598.55
70	4960.87	320	22678.27	7	42	2811.16	35	3031.64
80	5669.57	330	23386.97	8	48	3212.76	40	3464.74
90	6378.26	340	24095.66	9	54	3614.35	44	3811.21
100	7086.96	350	24804.36	10	60	4015.94		
110	7795.66	360	25513.06	11	66	4417.54		
120	8504.35	370	26221.75	12	72	4819.13		
130	9213.05	380	26930.45	13	78	5220.73		
140	9921.74	390	27639.14	14	84	5622.32		
150	10630.44	400	28347.84	15	90	6023.92		
160	11339.14	410	29056.54	16	96	6425.51		
170	12047.83	420	29765.23	17	102	6827.10		
180	12756.53	430	30473.93	18	108	7228.70		
190	13465.22	440	31182.62	19	114	7630.29		
200	14173.92	450	31891.32	20	120	8031.89		
210	14882.62	460	32600.02	21	126	8433.48		
220	15591.31	470	33308.71	22	132	8835.08		
230	16300.01	480	34017.41	23	138	9236.67		
240	17008.70	490	34726.10	24	144	9638.27		
250	17717.40	500	35434.80	25	150	10039.86		
				26	156	10441.45		

Meters	Inches	
1.70	66.93	Fuel
1.80	70.87	Pax
2.20	86.62	Baggage

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To computer weight and balance:

1. Get moments from loading charts
2. Obtain the empty weight and moment from the most recent weight and balance
3. Insert the weights and the moments for fuel, occupants and baggage from the previous chart
4. Total the weight and the moment columns
5. Divide the total moment by the total weight to get the arm
6. Check that the total weight does not exceed maximum gross weight of 1320 pounds
7. Check that the arm falls within the C.G. range

<b>Computation Chart</b>			
	Weight (lbs)	Arm (inches)	Moment
Empty Weight			
Fuel		66.93	
Pilot & Passenger		70.87	
Baggage		86.62	
Totals			

<b>C.G. Range</b>		
Meters	1.7040	1.8820
Inches	67	74
<b>Max Weight</b>	<b>Pounds</b> 1320.00	<b>Kilograms</b> 600.00

<b>Example Problem</b>			
	Weight (lbs)	Arm (inches)	Moment
Empty Weight	748.9	67.79	50767.93
Fuel	150.0	66.93	10039.86
Pilot & Passenger	300.0	70.87	21260.88
Baggage	20.0	86.62	1732.37
Totals	1218.9	68.75	83801.04

In this example, the gross weight is under the max gross weight of 600 kg (1320 lbs) and the Arm or C.G. is within the C.G. range listed above.

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### 3.4.1 Loading

Baggage compartment is designed for a maximum load of 20 kg (44 lbs). Baggage must be secured using a tie-down net to prevent any baggage movement during maneuvers.

## 3.5 Equipment List

The following is a comprehensive list of TECNAM standard and optional supplied equipment for the Bravo Deluxe. Some of the equipment may not be installed in your airplane. The list consists of the following groups:

- A. Engine and accessories
- B. Landing gear
- C. Electrical system
- D. Instruments
- E. Avionics

The following information describes each listing:

- Part-number to uniquely identify the item type
- Item description
- Serial number
- Weight in kilograms
- Distance in meters from datum

#### NOTE

Items marked with an asterisk (\*) are part of the basic installation.

Equipment list (Typical)		Date:	
Ref.	Description & p/n	Weight kg	Datum m
<b>Engine &amp; accessories</b>			
A1	Engine Rotax 912S2 or 912ULS	61.0	0.32
A2	Propeller Tonini GT-2/173/VRR-SRTC FW101	6.0	-0.13
A3	Exhaust and manifolds - p/n 973670	4.50	0.55
A4	Heat exchanger - p/n 92-11-830	2.00	0.55
A5	Oil Reservoir (full) - p/n 956.137	4.00	0.64
A6	Oil radiator - p/n 886 025	0.40	0.07
A7	Liquid coolant radiator. - p/n 995.697	0.90	0.33
A8	Air filter K&N - p/n 33-2544	0.40	0.60
<b>Landing gear and accessories</b>			
B1	Main gear spring-leafs - p/n 92-8-300-1	5.700	1.94
B2	Main gear wheel rims. - Cleveland 40-78B	2.050	1.94
B3	Main gear tires.-Air Trac 5.00-5 AA1D4	2.580	1.94
B4	Disk brakes – Marc Ingegno	0.800	1.94
B5	Nose gear wheel rim - p/n 92-8-880-1	1.300	0.310
B6	Nose gear tire - Sava 4.00-6	1.200	0.460
B7	Nose gear fairing p/n 92-8-410-1/2	1.500	0.460
B8	Main gear fairing p/n 92-8-420-1/2	1.500	1.930
B9	Nose gear shock p/n 92-8-200-000	1.450	0.465

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Equipment list (Typical)		Date:	
Ref.	Description & p/n	Weight kg	Datum m
<b>Electrical system</b>			
C1	Battery FIAMM 6H4P 12V 18Ah	6.00	0.71
C2	Regulator, rectifier - p/n 945.345	0.20	0.82
C3	Battery relay - p/n 111-226-5	0.30	2.59
C4	Flaps actuator control - CALA33X150/c21A	2.20	2.30
C5	Trim actuator control MAC6A	0.40	5.73
C6	Overvoltage sensor OS75-14 or ZEFTRONICS V1510A	0.30	0.80
C7	Strobe light - AS A555A-V-14V	0.15	5.89
C8	Navigation lights - AS W1285	0.15	1.75
C9	Stall warning - AS 164R	0.10	1.36
C10	Landing light - AS GE 4509	0.50	1.38
<b>Instruments</b>			
D1	Altimeter United Instruments p/n 5934PM-3 or LUN 1128.10B4 -TSO C10b	0.39	1.35
D2	Airspeed Ind. – UMA T6-311-161 - TSO C2b	0.30	1.35
D3	Compass - Airpath C2300- TSO	0.29	1.35
D4	Clock - Quartz Chronometer LC2 AT420100	0.15	1.35
D5	Vertical speed indicator – VSI 2FM-3	0.35	1.35
D6	Turn and Bank Indicator – FALCON GAUGER TC02E-3-1	0.56	1.35
D7	Attitude Indicator - GH-02V-3	1.10	1.35
D8	Directional Gyro – FALCON GAUGER DG02V-3	1.10	1.35
D9	OAT Indicator – VDO 397035001G	0.05	1.35
D10	Oil & head temp. Indicator VDO 641-011-7047/-7048	0.10	1.35
D11	Oil Temp. Ind. - VDO 644-001-7030	0.10	1.35
D12	Trim Position Indicator -MAC S6A	0.05	1.35
D13	Engine RPM Ind. Aircraft Mitchell. D1-112-5041	1.10	1.35
D14	Fuel Quantity Ind. Road GmbH XID4000800	0.56	1.35
D15	Voltmeter Ind. VDO 190-037-001G or Speed Com Instruments 0203	010	1.35
D16	Fuel Pressure Ind. Mitchell Aircraft Inst. 10-25-058	010	1.35

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Equipment list (Typical)		Date:	
Ref.	Description & p/n	Weight kg	Datum m
	<b>Avionics</b>		
E1	Nav/Comm Trans.-Bendix/King, KX155	2.24	1.35
E2	Nav Indicator - Bendix/King KI208	0.46	1.35
E3	Transponder - Bendix/King KT76A	1.36	1.35
E4	GPS/NAV Receiver and R/T COM GNS 430	2.31	1.35
E5	R/T VHF COMM ICOM IC-A200	1.20	1.35
E6	ELT ACK - Model E-01	1.10	2.74
E7	Transponder-Garmin GTX320	1.00	1.35
E7	Transponder-Garmin GTX327	1.00	1.35
E8	Audio panel -Garmin GMA 340	0.50	1.35
E9	Vor/Loc Indicator-Garmin GI106A	0.64	1.35
E10	Transponder Antenna-Bendix/King KA60	0.17	1.09
E11	Transponder Antenna Garmin GTX320/327	0.17	1.09
E12	Mic - Telex TRA 100	0.17	1.90
E13	GPS Antenna Garmin GA56	0.27	1.08
E14	Comm Antenna Command Industries CI 291	0.34	3.30
E15	VOR/ILS Antenna. Command Industries CI 138C	0.26	5.80
E16	ELT Antenna Kit Model E-01	0.21	2.70
E17	Fire Extinguisher Enterprises Ltd BA51015-3	2.20	2.32
E18	First Aid Kit	0.28	2.30
E19	Altitude Encoder- Amery King Ak-30	0.25	1.00
E20	Emergency Hammer-Dmail 108126	0.35	2.30

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## **SECTION 4**

### **4 PERFORMANCE**

#### **4.1 Introduction**

This section provides all necessary data for accurate and comprehensive planning of flight activity from takeoff to landing. Data reported in graphs and/or in tables were determined using:

- “Flight Test Data”
- Aircraft and engine in good condition
- Average piloting techniques

Each graph or table was determined according to ICAO Standard Atmosphere (ISA - MSL); evaluations of the impact on performance were carried out by theoretical means for:

- Airspeed
- External temperature
- Altitude
- Weight
- Type and condition of runway

#### **4.2 Use of Performance Charts**

Performance data is presented in tabular or graphical form to illustrate the effect of different variables such as altitude, temperature and weight. Given information is sufficient to plan journey with required precision and safety. Additional information is provided for each table or graph.

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### 4.3 Airspeed Indicator System Calibration

Graph shows calibrated airspeed  $V_{CAS}$  as a function of indicated airspeed  $V_{IAS}$

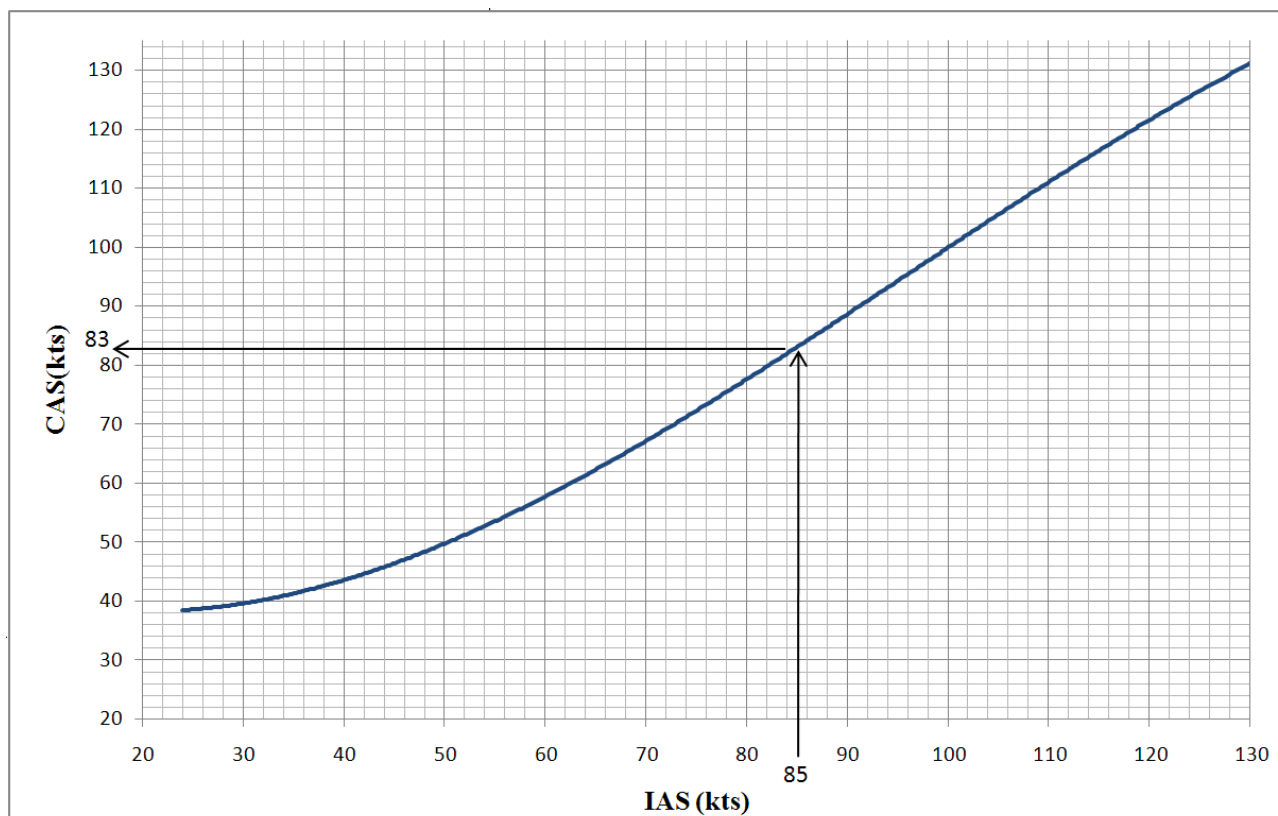


Fig. 4-1 Calibrated vs. Indicated Airspeed



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### 4.4 ICAO Chart

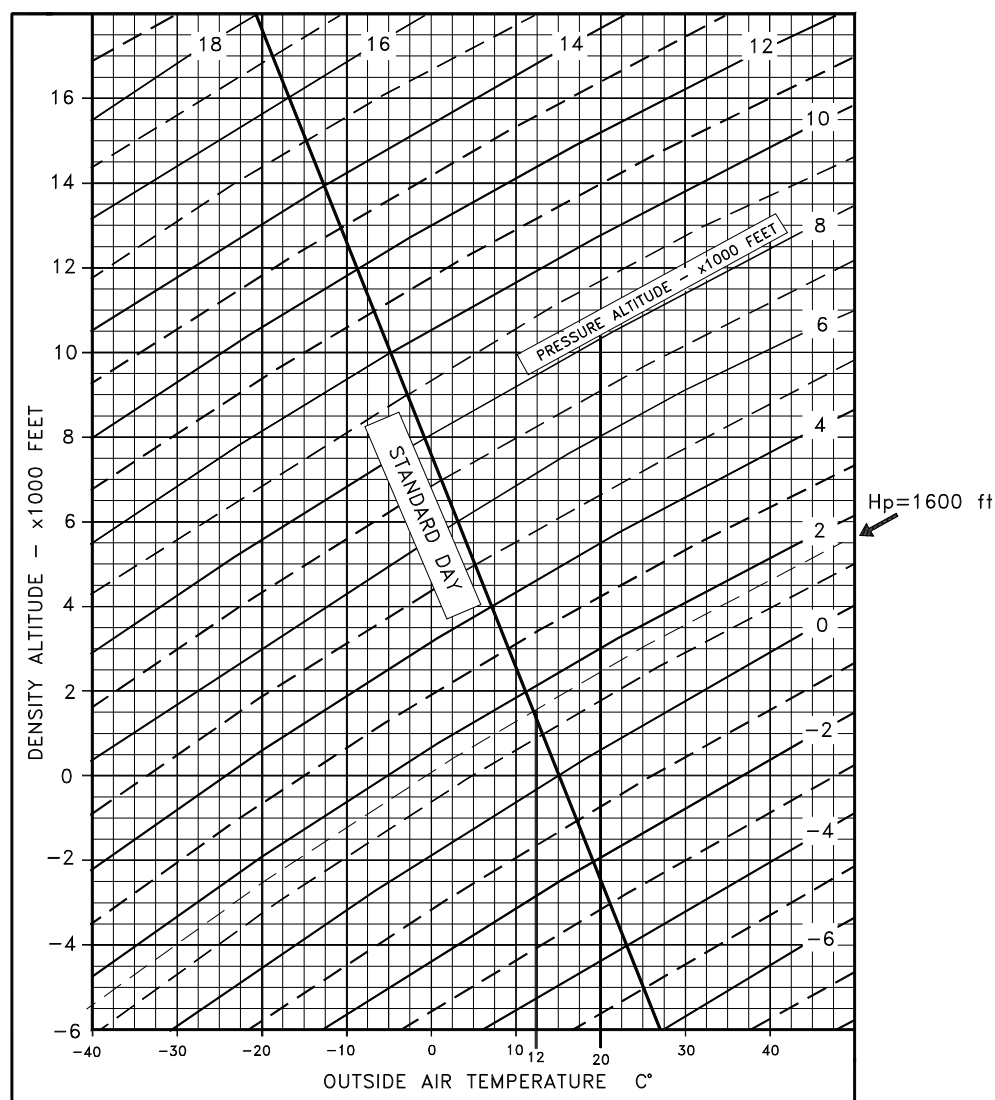


Fig.4-2. ICAO Chart

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### 4.5 Stall Speed

Conditions:

- Weight 600 kg (1320 lbs)
- Throttle: idle
- No ground effect

#### **NOTE**

Altitude loss during conventional stall recovery as demonstrated during test flights is approximately 100 ft with banking under 30°

LATERAL BANK								
0 °			30 °		45 °		60 °	
FLAP	KLAS	KCAS	KLAS	KCAS	KLAS	KCAS	KLAS	KCAS
0°	35	41	38	43	42	45	49	49
15°	30	42	32	40	36	42	42	45
38°	24	40	26	39	29	39	34	41

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### 4.6 Crosswind

Maximum demonstrated crosswind velocity is 15 knots

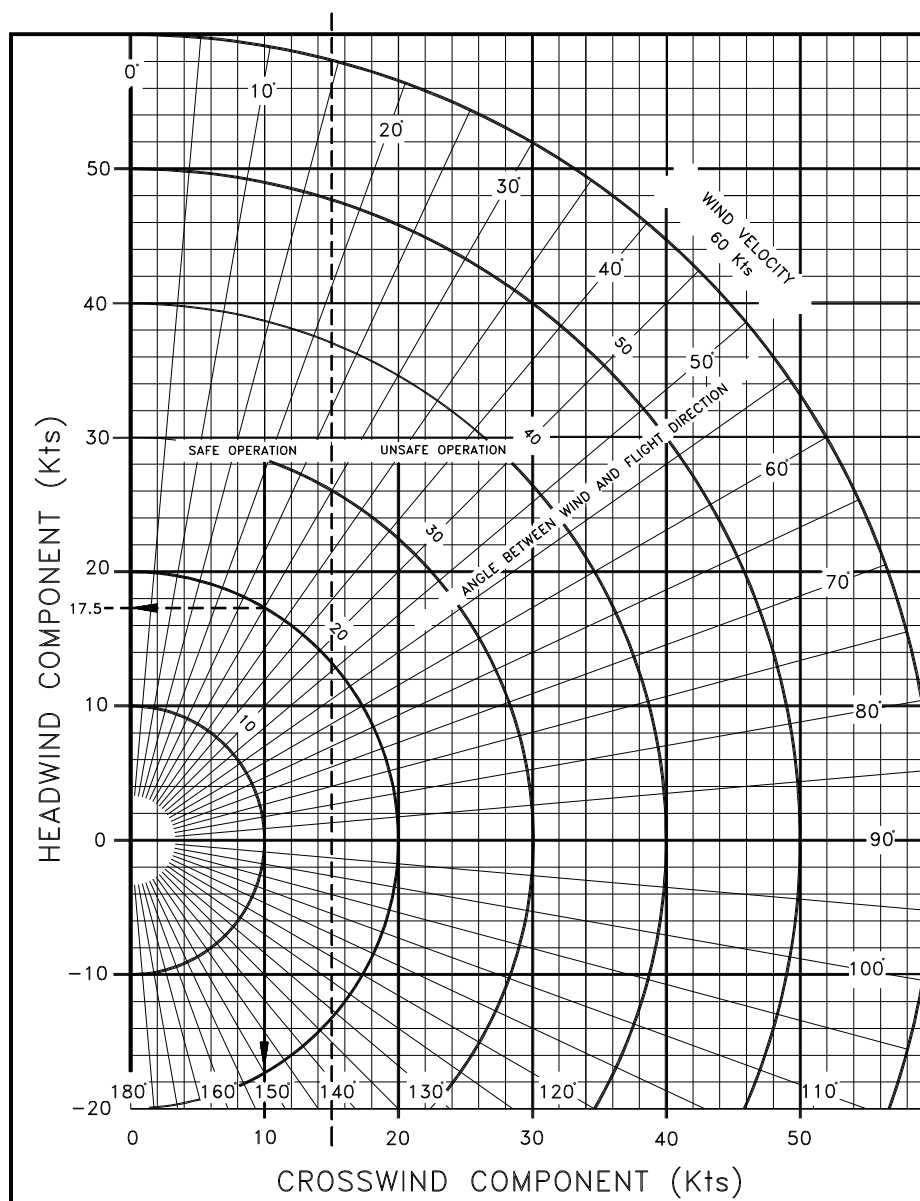


Fig.4-3.Crosswind chart

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## 4.7 Takeoff Performance

## TAKEOFF DISTANCE

Conditions:

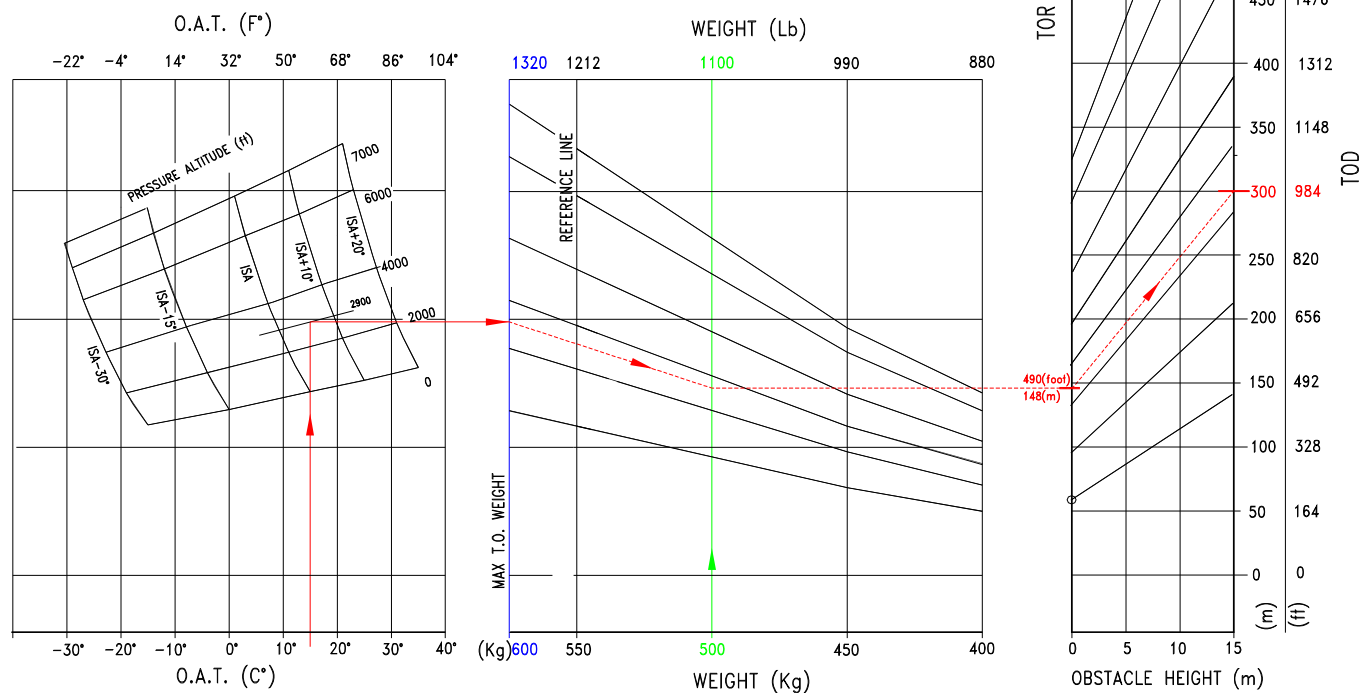
- Flaps: T/O (15°)
- Full throttle
- $V_r = 45$  KCAS (MTOW, ISA)
- $V_x$  flaps 15 = 53 KCAS (MTOW, ISA)
- Runway: dry, compact, grass
- Runway slope: 0°; Head wind: 0 kts
- $V_{LO} = 45$  KIAS[46 KCAS] (MTOW, ISA)
- $R/C \geq 200$  ft/min

$\Rightarrow$  *Example:*

<u><i>Given</i></u>	<u><i>Find</i></u>
O.A.T. = 15°C	TOD = 300m (984ft)
Pressure altitude = 2900 ft	TOR = 148m (490ft)
Weight = 500 kg (1100lb)	

### Note

- Decrease distances by 10% for each 10Kts of headwind.
- Increase distances by 20% for each 10 Knots of tailwind
- For dry and paved runway operation decrease round run by 6%



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### 4.8 Landing Distance

Fig 4-4: TAKEOFF PERFORMANCE

Conditions:

Flap: 38°

Engine: idle

Runway: dry, compact, grass

Slope: 0°

Wind: zero

Distance over a 50' high obstacle

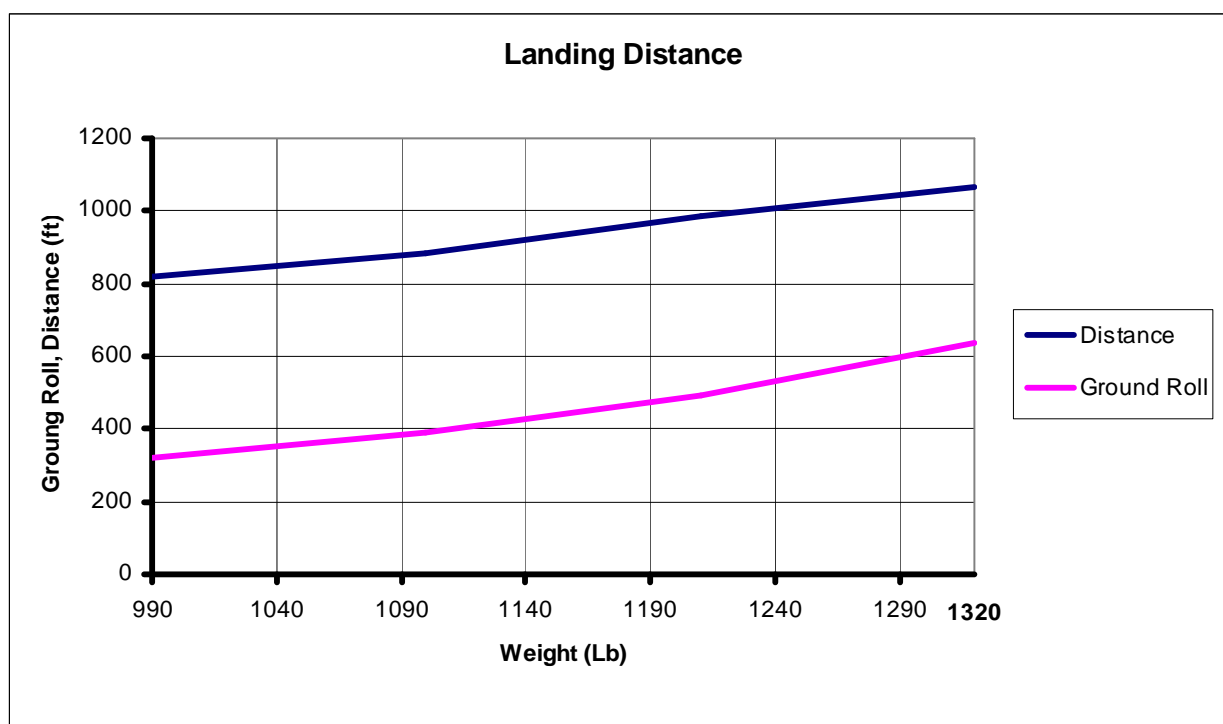


Fig. 4-7 Landing

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### 4.9 Climb Performance

#### CLIMB RATE IN CLEAN CONFIGURATION

Conditions:

Flap: 0°

Engine: Full throttle

-V<sub>Y</sub>

- R/C residual: 100 ft/min.

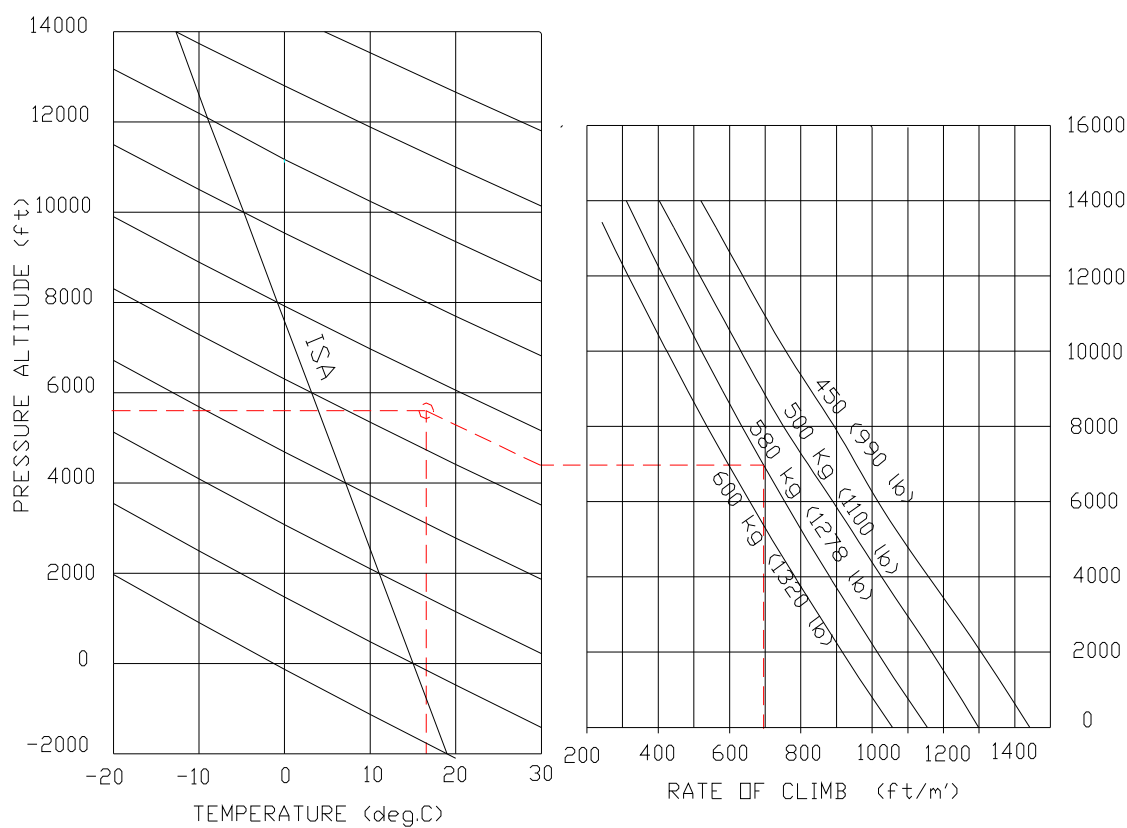


Fig. 4-5 Climb

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### 4.10 Cruise

- Maximum takeoff weight = 600 kg (1320 lbs)
- Fuel tanks 2x50 liters (13.2 gal) (less the unusable fuel)

Pressure altitude  $H_p$ : **0 ft** OAT: **+15°C**

Engine RPM	Speed KTAS	Consumption (gal/h)	1 Endurance (hrs)	<sup>1</sup> Range (N.m.)
55%	4600	100	4	6.5
65%	5000	106	4.8	5.5
75%	5200	113	5.3	4.9

Pressure altitude  $H_p$ : **2000 ft** OAT: **+11°C**

Engine RPM	Speed KTAS	Consumption (gal/h)	1 Endurance (hrs)	<sup>1</sup> Range (N.m.)
55%	4600	102	4	6.5
65%	5000	108	4.8	5.5
73%	5200	114	5.2	5.0

Pressure altitude  $H_p$ : **4000 ft** OAT: **+7°C**

Engine RPM	Speed KTAS	Consumption (gal/h)	1 Endurance (hrs)	<sup>1</sup> Range (N.m.)
55%	4600	106	4	6.5
60%	5000	108	4.5	5.8
70%	5200	114	4.9	5.3

Pressure altitude  $H_p$ : **6000 ft** OAT: **+3°C**

Propeller RPM	Speed KTAS	Consumption (gal/h)	1 Endurance (hrs)	<sup>1</sup> Range (N.m.)
55%	5000	107	4	6.5
60%	5200	109	4.5	5.8

<sup>1</sup> Range and endurance are intended approximate and referred to a "zero" wind condition.

Pressure altitude  $H_p$ : **8000 ft** OAT: **-0.8°C**

Propeller RPM	Speed KTAS	Consumption (gal/h)	1 Endurance (hrs)	<sup>1</sup> Range (N.m.)
55%	5150	108	4	6.5
58%	5200	110	4.3	6.0

Pressure altitude  $H_p$ : **10000 ft** OAT: **-5°C**

Propeller RPM	Speed KTAS	Consumption (gal/h)	1 Endurance (hrs)	<sup>1</sup> Range (N.m.)
55%	5200	108	4	6.5

Pressure altitude  $H_p$ : **12000 ft** OAT: **-9°C**

Propeller RPM	Speed KTAS	Consumption (gal/h)	1 Endurance (hrs)	<sup>1</sup> Range (N.m.)
50%	5200	104	3.7	7.0

***Flight Manual*****4.11 Effects of Rain and Insects**

Flight test have demonstrated that neither rain nor insect impact build-up on leading edge have caused substantial variations to aircraft's flight qualities. Such variations do not exceed: 5 kts for stalls, 100 ft/min for climb, and 165' for takeoff runs.

**4.12 Noise Data**

Noise level was determined according to EASA CS-36 1st edition dated 17th October 2003, with reference to ICAO/Annex 16 3rd edition dated 1993, Vol. I° chapter 10, and resulted equal to 62.36 db.



**Flight Manual****SECTION 5****5 EMERGENCY PROCEDURES****5.1 Introduction**

Section 6 includes checklists and detailed procedures to be used in the event of emergencies. Emergencies caused by a malfunction of the aircraft or engine are extremely rare if appropriate maintenance and pre-flight inspections are carried out. In case of emergency, suggestions of the present section should be considered and applied as necessary to correct the problem. Before operating the aircraft, the pilot should become thoroughly familiar with the present manual and, in particular, with the present section. Further, a continued and appropriate training program should be provided.

In case of emergency the pilot should act as follows:

- Keep control of the airplane
- Analyze the situation
- Apply the pertinent procedure
- Inform the Air Traffic Control if time and conditions allow

<b>AIRSPEEDS FOR SAFE OPERATION IN EMERGENCY SITUATIONS - IAS</b>		<b>CAS</b>
Engine failure after takeoff (15 degrees of flaps)	<b>60 Knots</b>	<b>57 Knots</b>
Engine failure during flight	<b>68 Knots</b>	<b>64 Knots</b>
Maneuvering speed	<b>96 Knots</b>	<b>92 Knots</b>
Maximum glide	<b>68 Knots</b>	<b>64 Knots</b>

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### 5.2 Engine Failures

If an emergency arises, the basic guidelines described in this section should be considered and applied as necessary to correct the problem.

#### 5.2.1 Engine Failures on Ground

##### 5.2.1.1 ENGINE FAILURE DURING TAKEOFF RUN

Throttle: ..... IDLE  
 Brakes: ..... APPLY  
 Ignition Switch: ..... OFF  
 Master switch: ..... OFF  
*When the airplane is under control*  
 Fuel selector valves: ..... OFF

#### 5.2.2 Engine Failure during Flight

##### 5.2.2.1 ENGINE FAILURE IMMEDIATELY AFTER TAKEOFF

Airspeed: ..... 60 KIAS [57 KCAS]  
*Find a suitable place on the ground to land safely. The landing should be planned straight ahead with only small changes in directions not exceeding 45° to the left or 45° to the right*  
 Flaps: ..... AS REQUIRED  
*At touch down:*  
 Throttle: ..... IDLE  
 Ignition Switch: ..... OFF  
 Master switch: ..... OFF  
 Fuel selector valves: ..... OFF

##### 5.2.2.2 IRREGULAR ENGINE RPM

Throttle: ..... CHECK  
 Engine gauges: ..... CHECK  
 Fuel quantity indicators: ..... CHECK  
 Carburetor heat: ..... ON  
*If the engine continues to run irregularly:*  
 Fuel selector valves: ..... BOTH ON  
*If the engine continues to run irregularly:*  
 Land as soon as possible

##### 5.2.2.3 LOW FUEL PRESSURE

If the fuel pressure indicator falls below the (0.15 bar) limit:  
 Fuel quantity indicators: ..... CHECK  
*If the engine continues to run irregularly:*  
 Fuel selector valves: ..... BOTH ON  
*If the fuel pressure continues to be low:*  
 Land as soon as possible

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### 5.2.2.4 LOW OIL PRESSURE

Oil temperature:..... CHECK

*If the temperature tends to increase:*

If stable within the green arc: ..... LAND as soon as possible

If increasing:..... LAND as soon as possible and be alert for impending engine failure

### 5.2.2.5 IN-FLIGHT ENGINE RESTART

Altitude:..... Below 4000 ft Preferred

Carburetor heat:..... ON

Fuel selector valves: ..... BOTH ON

Throttle:..... MIDDLE POSITION

Master Switch:..... START

*If the restart attempt fails:*

Procedure for a forced landing: ..... APPLY

*In case of an engine restart:*

Land as soon as possible

### 5.2.2.6 ENGINE OUT GLIDE

Flaps: ..... RETRACT

Speed: ..... 60 KIAS [57 KCAS]

Electric equipments: ..... OFF

In-flight engine restart: ..... If conditions permit, try to restart several times

#### NOTE

Glide ratio is 12.8:1 therefore with 1000 ft of altitude; it is possible to cover ~2 nautical miles in zero wind conditions.

## 5.3 Smoke and Fire

### 5.3.1 Engine Fire while parked

Fuel selector valves: ..... OFF

Master switch: ..... OFF

Parking brake: ..... SET

Escape rapidly from the aircraft

### 5.3.2 Engine Fire during Takeoff

Throttle:..... IDLE

Brakes:..... AS NEEDED

*With the airplane is under control:*

Fuel selector valves: ..... OFF

Cabin heating: ..... OFF

Master switch: ..... OFF

Parking brake: ..... SET

Escape rapidly from the aircraft

### 5.3.3 Engine Fire in-flight

Cabin heat: ..... OFF

Fuel selector valves: ..... OFF

## *Flight Manual*

Throttle: ..... FULL IN until the engine stops running  
 Cabin vents: ..... OPEN  
 Ignition Switch: ..... OFF  
*Do not attempt an in-flight restart*  
 Procedure for a forced landing: ..... APPLY

### **5.3.4 Cabin Fire during Flight**

Cabin heat: ..... OFF  
 Cabin vents: ..... OPEN  
 Doors: ..... OPEN, if necessary  
 Master switch: ..... OFF  
 Try to choke the fire. Direct the fire extinguisher towards flame base  
 Procedure for a forced landing: ..... APPLY

## **5.4 Landing Emergency**

### **5.4.1.1 FORCED LANDING WITHOUT ENGINE POWER**

Descent: ..... ESTABLISH  
 Airspeed: ..... 68 KIAS [64 KCAS]  
 Select terrain area most suitable for emergency landing and flyby checking for obstacles and wind direction  
 Fuel selector valves: ..... OFF  
 Ignition Switch: ..... OFF  
 Safety belts: ..... TIGHTEN  
 Doors: ..... UNLATCHED  
*Landing assured:*  
 Flaps: ..... AS NECESSARY  
 Master switch: ..... OFF  
 Touchdown Speed: ..... 48 KIAS [48 KCAS](full flaps)

### **5.4.1.2 POWER-ON FORCED LANDING**

Descent: ..... ESTABLISH  
 Establish: ..... 68 KIAS [64 KCAS]  
 Flaps: ..... AS NECESSARY  
 Select terrain area most suitable for emergency landing and flyby checking for obstacles and wind direction  
 Safety belts: ..... TIGHTEN  
 Doors: ..... UNLOCK  
*Landing assured:*  
 Flaps: ..... AS NECESSARY  
 Fuel selector valves: ..... OFF  
 Master switch: ..... OFF

### **5.4.1.3 LANDING WITH A FLAT NOSE TIRE**

Pre-landing checklist: ..... COMPLETE  
 Flaps: ..... FULL  
 Land and maintain aircraft NOSE HIGH attitude as long as possible

### **5.4.1.4 LANDING WITH A FLAT MAIN TIRE**

Pre-landing checklist: ..... COMPLETE  
 Flaps: ..... FULL

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### **NOTE**

Align the airplane on the opposite side of runway to the side with the defective tire to compensate for change in direction which is to be expected during final rolling.

Touchdown with the GOOD TIRE FIRST and hold aircraft with the flat tire off the ground as long as possible.

## **5.5 Recovery from Unintentional Spin**

Power: ..... IDLE  
 Ailerons: ..... NEUTRAL (and Flaps Up)  
 Rudder: ..... FULL OPPOSITE  
 Elevator: ..... THROUGH NEUTRAL

### **HOLD THESE INPUTS UNTIL ROTATION STOPS, THEN:**

Rudder: ..... NEUTRAL  
 Elevator: ..... RECOVER

### **NOTE**

Use elevator control to recover to straight and level or a climbing attitude

### **NOTE**

The first letter in each of the four primary recovery inputs spells out the acronym, PARE (pronounced "pair"). PARE is a convenient memory aid that points the way to spin recovery. The PARE format mimics the most docile spin configuration possible, affording the greatest response to recovery inputs. Errant control inputs that may aggravate the spin are avoided in the process. As a mental checklist, it forces you to focus on the appropriate recovery actions. Calling each item out loud also tends to reinforce the physical inputs.

## **5.6 Other Emergencies**

### **5.6.1 Unintentional Flight Into Icing Conditions**

Get away from icing conditions by changing altitude or direction of flight in order to reach an area with warmer external temperature.

Carburetor heat: ..... ON

Increase rpm to avoid ice formation on propeller blades.

Cabin heat: ..... ON

### **WARNING**

*In case of ice formation on wing leading edge, stall speed may increase.*

### **5.6.2 Carburetor Ice**

#### **5.6.2.1 AT TAKEOFF**

At takeoff, carburetor heat is normally OFF given the unlikely possibility of ice formation at full throttle

#### **5.6.2.2 IN FLIGHT**

With external temperatures below 15° C, or on rainy days or with humid, cloudy, hazy or foggy conditions or whenever a power loss is detected, turn carburetor heat to ON until engine power is back to normal.

## **5.7 Electric Power System Malfunction**

Electric power supply system malfunctions may be avoided by carrying out inspections as scheduled and prescribed in the Service Manual. Causes for malfunctions are hard to establish but, in any case, problems of this nature must be dealt with immediately. The following may occur:

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### **5.7.1 GENERATOR LIGHT ILLUMINATES**

Generator light may illuminate for a faulty alternator. If the generator light illuminates proceed as follows:

- LAND as soon as possible
- Continue flight on battery power alone; the battery is capable of supplying the electrical system for about 20 minutes with normal flight electric loads including operation of flap and trim.

## **5.8 Trim System Failure**

### **5.8.1 LOCKED CONTROL**

In case the trim control should not respond, act as follows:

Breakers ..... CHECK  
LH/RH switch ..... CHECK for correct position  
Airspeed ..... Adjust speed to control aircraft without excessive stick force  
Land aircraft as soon as possible

**Flight Manual****SECTION 6****6 NORMAL PROCEDURES****6.1 Introduction**

Section 6 contains checklists and the procedures for normal operation.

**6.2 Removing and Reinstalling the Engine Cowling****6.2.1 Upper Cowling**

Parking brake: .....ON or chocks installed

Fuel selector valves: .....OFF

Master switch: .....OFF

- Unlatch all four butterfly Cam-locks mounted on the top cowling by rotating them 90° counter clockwise while slightly pushing inwards.
- Remove the four screws holding the top canopy to the bottom.
- Remove top engine cowling paying attention to propeller shaft passing through nose.

*To reinstall:*

- Rest cowling horizontal insuring proper fitting of nose base reference pins. Reinstall the four screws.
- Secure latches by applying light pressure, check for proper assembly and fasten Cam-locks.

**WARNING**

Butterfly Cam-locks are locked when tabs are horizontal and open when tabs are vertical. Verify tab is below latch upon closing.

**6.2.2 Lower Cowling**

*After disassembling upper cowling*

- Move the propeller to a horizontal position
- Using a standard screwdriver, press and rotate 90° the two Cam-locks positioned on lower cowling by the firewall.
- Disconnect the ram-air duct from the NACA intake. Pull out the first hinge pin positioned on the side of the firewall, then, while holding cowling, pull out second hinge pin; remove cowling with downward motion.

*For installation follow reverse procedure*

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### 6.3 Checklist Procedures

#### 6.3.1 Pre-Flight Inspection

Before each flight, it is necessary to carry out a complete inspection of the aircraft starting with an external inspection followed by an internal inspection.

##### 6.3.1.1 Cabin Inspection

All required paperwork: ..... ONBOARD  
 Weight and balance: ..... CHECK  
 Safety belts used to lock controls: ..... RELEASE  
 Flight controls: ..... CHECK  
*Check for freedom of movement and proper direction*  
 Parking brake: ..... SET  
 Friction lock: ..... CHECK  
 Throttle: ..... IDLE  
 Ignition Switch: ..... OFF  
 Master switch: ..... ON  
 Generator light: ..... ON  
 Aux. Alternator switch (if installed): ..... ON  
 Alternator light: ..... ON  
 Flaps: ..... EXTEND  
*Visually check that flaps are fully extended and instrument indication is correct*  
 Trim: ..... CHECK  
*Activate control in both directions checking for travel limits and instrument indication*  
 Stall warning: ..... CHECK  
 Navigation lights and strobe-light: ..... CHECK

#### NOTE

Strobe lights won't work without the engine running

Landing light: ..... CHECK  
 Fuel Tank levels: ..... CHECK  
 Master switch: ..... OFF

#### WARNING

Fuel level indicated by the fuel quantity indicators (on the instrument panel) is only indicative. For flight safety, pilot should verify actual fuel quantity visually in tanks before takeoff.



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### **6.3.1.2 External Inspection**

To carry out the external inspection follow the checklist below following the order outlined in fig. 6-1.

Visual inspection is defined as follows: check for defects, cracks, detachments, excessive play, and unsafe or improper installation as well as for general condition. For control surfaces, visual inspection also involves additional check for freedom of movement and security.

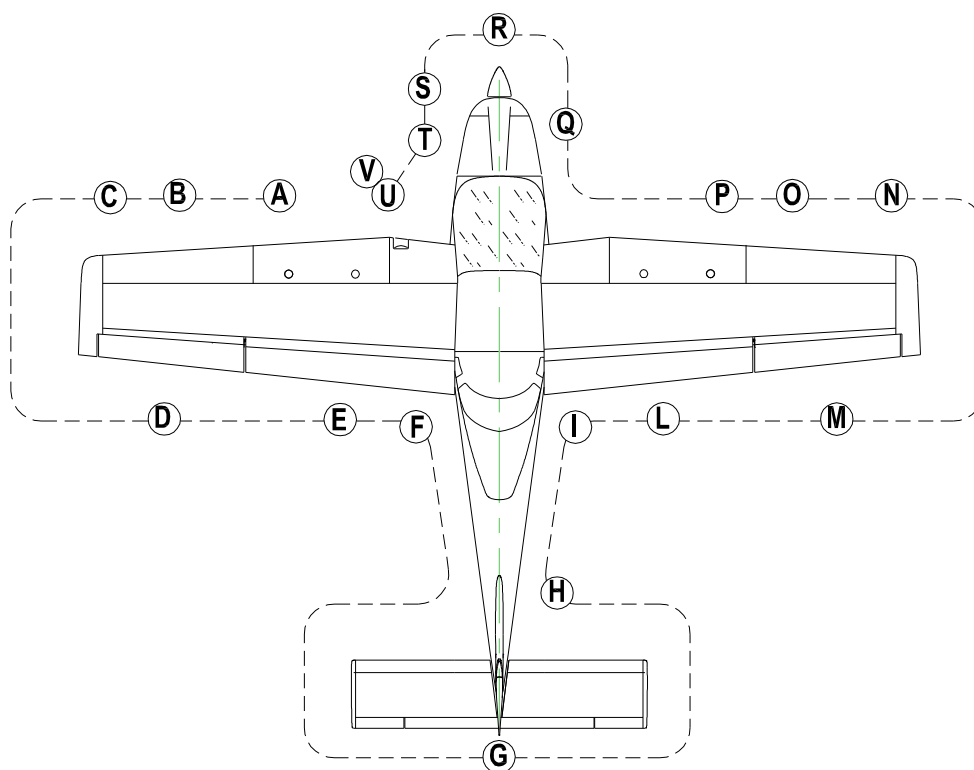


FIG. 6-1

- A. Left fuel filler cap: CHECK visually for desired fuel level and secure cap
- B. Pitot tube: Remove pitot tube cover and check that the pitot tube mounted on the left wing is unobstructed. Do not blow inside pitot tube.
- C. Left side leading edge and wing skin: CHECK for damage
- D. Left aileron: CHECK for damage, freedom of movement: Left tank vent: CHECK for obstructions
- E. Left flap and hinges: CHECK security
- F. Left main landing gear: CHECK inflation 23 psi (1.6 bar), tire condition, alignment, fuselage skin condition
- G. Horizontal tail and tab: CHECK for damage, freedom of movement
- H. Vertical tail and rudder: CHECK for damage, freedom of movement (note: do not move rudder unless nosewheel is lifted off the ground)
- I. Right side main landing gear: CHECK inflation 23 psi (1.6 bar), tire condition, alignment, breakerlage skin condition
- L. Right flap and hinges: CHECK security
- M. Right aileron: CHECK for damage, freedom of movement; Right side tank vent: check for obstructions
- N. Right leading edge and wing skin: CHECK for damage

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- O. Stall indicator micro switch: Check freedom of movement, turn on Master switch and check cabin acoustic warning signal is operative, turn off Master switch
- P. Right side fuel filler cap: CHECK visually for desired fuel level and secure
- Q. Nose wheel strut and tire: CHECK inflation 15 psi (1.0 bar), tire condition and condition of rubber shock absorber discs. Q. Check the right static port for obstructions
- R. Propeller and spinner condition: CHECK for nicks and security
- S. Open both engine cowlings and perform the following checklist:
- Check no foreign objects are present
  - Check the cooling circuit for losses, check coolant reservoir level, and insure radiator honeycomb is unobstructed
  - Check lubrication circuit for losses, check oil reservoir level, and insure radiator honeycomb is unobstructed
  - Open both fuel shutoff valves and inspect fuel lines for leaks. Drain gascolator using a cup to collect fuel by opening the drain valve located on the firewall, close shutoff fuel valves. Check for water or other contaminants
  - Engine mounts: CHECK integrity
  - Intake system: CHECK connection and integrity of air intake system, visually inspect that ram air intake is unobstructed
  - All parts: Check they are secured or safety wired

### **WARNING**

Drain fuel with aircraft parked on level surface.

- T. Close the engine cowlings: CHECK the left static port for obstructions
- U. Landing Light: CHECK
- V. Tow bar and chocks: REMOVE

### **6.3.1.3 BEFORE START**

Parking brake: ..... SET

Flight controls: ..... CHECK

Throttle: ..... IDLE

Friction lock: ..... ADJUST

Master switch: ..... ON

Generator light: ..... ON

Aux. Alternator switch (if installed): ..... ON

Aux. Alternator light (if installed): ..... ON

Trim control: ..... CENTERED

Trim switch: ..... LEFT

Landing light: ..... CHECK

Fuel quantity: ..... CHECK

### **NOTE**

Compare the fuel levels read by the fuel quantity indicators with the quantity present in the tanks

Master switch: ..... OFF

Seat position and safety belts: ..... ADJUST

*If flying solo:*

Passenger belts: ..... SECURED / CLEAR OF CONTROLS

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Doors: ..... CLOSED AND LOCKED

### **6.3.1.4 STARTING ENGINE**

Brakes: ..... SET  
 Fuel selector valves: ..... BOTH ON  
 Master switch: ..... ON  
 Throttle: ..... IDLE  
 Choke: ..... AS NEEDED  
 Propeller area: ..... CLEAR

#### **WARNING**

Check to insure no person or object is present in the area close to propeller

Strobe light: ..... ON  
 Master Switch: ..... START

#### **NOTE**

Activate starter for max of 10 seconds on followed by a cooling period of 2 minutes off before attempting a re-start

Oil pressure: ..... CHECK

#### **WARNING**

If oil pressure doesn't rise within 10 seconds, shut down engine.  
 The maximum oil pressure for cold conditions is 7 bar.

Engine instruments: ..... CHECK  
 Choke: ..... OFF  
 Engine RPM: ..... 2000-2500 RPM  
 Fuel pressure: ..... CHECK

### **6.3.1.5 BEFORE TAXI**

Radio and Avionics (if installed): ..... ON  
 Altimeter: ..... SET  
 Flight Instruments: ..... SET, CHECK  
 Parking brake: ..... OFF

### **6.3.1.6 TAXI**

Brakes: ..... CHECK  
 Flight instruments: ..... CHECK

### **6.3.1.7 BEFORE TAKE-OFF**

Parking brake: ..... ON  
 Engine instruments: ..... CHECK

- Oil temperature: ..... 50°-110 ° C
- Cylinder head temperature: ..... 90° - 135 °C
- Oil pressure: ..... 2 - 5 bar
- Fuel pressure: ..... 0.15 – 0.40 bar

Generator light: ..... OFF  
 External Alternator light (if installed): ..... OFF  
 Throttle: ..... 4000 RPM  
*To test ignition systems:*

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- Maximum RPM drop with only one ignition ..... 300 RPM
- Maximum differential between LEFT or RIGHT ..... 120 RPM
- Carburetor Heat: ..... CHECK
- Throttle: ..... IDLE
- Fuel quantity indicators: ..... CHECK
- Fuel selectors: ..... BOTH ON
- Flaps: ..... T/O (15°)
- Flight controls: ..... CHECK
- Trim: ..... CENTER
- Seat belts: ..... FASTENED
- Doors: ..... CLOSED AND LOCKED
- Transponder (if installed): ..... ALT

### **6.3.1.8 TAKEOFF AND CLIMB**

- Parking brake: ..... OFF
- Carburetor heat: ..... OFF
- Taxi to line-up:*
- Magnetic compass and DG: ..... CHECK, SET
- Throttle: ..... FULL

#### **NOTE**

Static RPM is approximately 5100 ± 250 rpm

- Engine instruments: ..... CHECK
- V<sub>r</sub> (Rotation speed): ..... ~ 48 KIAS [48 KCAS]

#### **NOTE**

Rotate to takeoff attitude and accelerate to a climb speed of 60 knots with 15° Flaps

*Above 300' AGL:*

- Flaps: ..... RETRACT
- Establish V<sub>y</sub> clean: ..... 68 KIAS [64 KCAS]
- Trim: ..... ADJUST
- Cruise climb: ..... 75 – 80 KNOTS

### **6.3.1.9 CRUISE**

*Reaching cruise altitude:*

- Throttle: ..... SET (5500 RPM Max)
- Engine instruments: ..... CHECK
  - Oil temperature: ..... 90°-110 ° C
  - Cylinder head temperature: ..... 90° - 135 °C
  - Oil pressure: ..... 2 - 5 bar
  - Fuel pressure: ..... 0.15 – 0.40 bar

#### **CAUTION**

Normal position of the fuel selectors is both on. Check fuel balance and fuel pressure. If necessary, shut off the lower reading tank using the appropriate fuel shutoff valve. Check fuel pressure again. **BE SURE THAT ONE TANK IS FEEDING THE ENGINE AT ALL TIMES!**

#### **NOTE**

Check fuel gauges frequently with one tank shut off to prevent fuel starvation

### **6.3.1.10 BEFORE LANDING**

- Landing light (if installed): ..... ON
- Fuel valves: ..... BOTH ON

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### NOTE

Do not do a side slip with more than 15° of flaps

*On downwind leg: Speed and flaps at your discretion based on traffic, etc.*

Traffic:..... CHECK  
 Flaps:..... AS DESIRED  
 Optimal touchdown speed (full flaps):..... 40 KNOTS

#### **6.3.1.11 BALKED LANDING**

Throttle:..... FULL  
 Airspeed:..... 60 KIAS [57 KCAS]  
 Flaps position:..... TO 15 degrees  
 Airspeed:..... 65 KIAS [62 KCAS]  
 Trim:..... ADJUST  
*Above 300' AGL:*  
 Flaps:..... RETRACT  
 Establish V<sub>y</sub> clean:..... 68 KIAS [64 KCAS]  
 Trim:..... ADJUST  
 After takeoff checklist:..... COMPLETE

#### **6.3.1.12 AFTER LANDING**

*Taxi at an appropriate speed for conditions*

Flaps:..... UP  
 Transponder:..... STANDBY

#### **6.3.1.13 ENGINE SHUT DOWN**

Keep engine running at 2500 rpm for about one minute in order to reduce latent heat. This can be accomplished during taxi.

### NOTE

Do not ride the brakes. If necessary stop for one minute with parking brake on to cool.

Electrical equipment (except the Strobe Light):..... OFF  
 Ignition switch:..... OFF  
 Strobe light:..... OFF  
 Master switch:..... OFF  
 One or both fuel valves:..... OFF  
 Parking brake:..... ON  
 Chocks:..... INSTALL  
 Parking brake:..... OFF

#### **6.3.1.14 POSTFLIGHT CHECK**

Pitot tube cover:..... INSTALL  
 Aircraft:..... TIED DOWN  
 Control locks (if available):..... INSTALL  
 Chocks:..... INSTALL  
 Parking brake:..... OFF  
 Doors:..... CLOSED AND LOCKED

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# **SECTION 7**

## **7 GROUND HANDLING & SERVICE**

### **7.1 Introduction**

This section contains factory-recommended procedures for proper ground handling and routine care and servicing. It also identifies certain inspection and maintenance requirements, which must be followed if the aircraft is to retain its new-plane performance and dependability. It is recommended to follow a planned schedule of lubrication and preventive maintenance based on climatic and flying conditions encountered locally.

### **7.2 Aircraft Inspection Periods**

Inspection intervals occur at 100 hours and in accordance with special inspection schedules which are added to regularly scheduled inspections. Correct maintenance procedures are described in the aircraft's Service Manual or in the engine's Maintenance Manual.

### **7.3 Aircraft Alterations or Repairs**

For repairs, refer to aircraft's Maintenance Manual.

### **7.4 Ground Handling**

#### **7.4.1 Towing**

The aircraft is most easily and safely maneuvered by pulling it by its propeller near the axle. Aircraft may be steered by turning rudder or, for steep turns, by pushing lightly on tailcone to lift nose wheel.

#### **7.4.2 Parking and Tie down**

When parking airplane outdoors, head it into the wind and set the parking brake. If chocks or wedges are available it is preferable to use the latter.

In severe weather and high wind conditions it is wise to tie the airplane down. Tie-down ropes shall be fastened to the specific wings' attachments and anchoring shall be provided by ramp tie-downs. Nose gear fork can be used for front tie-down location.

Flight controls shall be secured to avoid possible weathervaning damage to moving surfaces. For this purpose, seatbelts may be used to latch control stick to prevent its movement.

#### **7.4.3 Jacking**

Given the light empty weight of the aircraft, lifting one of the main wheels can easily be accomplished even without the use of hydraulic jacks. For an acceptable procedure please refer to the Maintenance Manual.

#### **7.4.4 Leveling**

Aircraft leveling may become necessary to check wing incidence, dihedral or the exact location of CG. Longitudinal leveling verification is obtained placing a level longitudinally, over the aft part of the cabin floor (just in front of the seat).

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### **7.4.5 Road Transport**

It is recommended to secure tightly all aircraft components onto the cart to avoid damage during transport. Minimum cart size is 7x2.5 meters. It is suggested to place wings under the aircraft's bottom, secured by specific clamps. Secondary components such as stabilator and struts shall be protected from accidental hits using plastic or other material. For correct rigging and de-rigging procedure, refer to Maintenance Manual.

### **7.4.6 Ground anchorage**

The airplane should be moored for immovability, security and protection. FAA Advisory Circular AC 20-35C, Tiedown Sense, contains additional information regarding preparation for severe weather, tiedown, and related information. The following procedures should be used for the proper mooring of the airplane:

1. Head the airplane into the wind if possible.
2. Retract the flaps.
3. Chock the wheels.
4. Lock the control stick using safety belts.
5. Secure tie-down ropes to the wing tie-down rings and to the tail ring at approximately 45-degree angles to the ground, in longitudinal direction (see Fig.8-1).

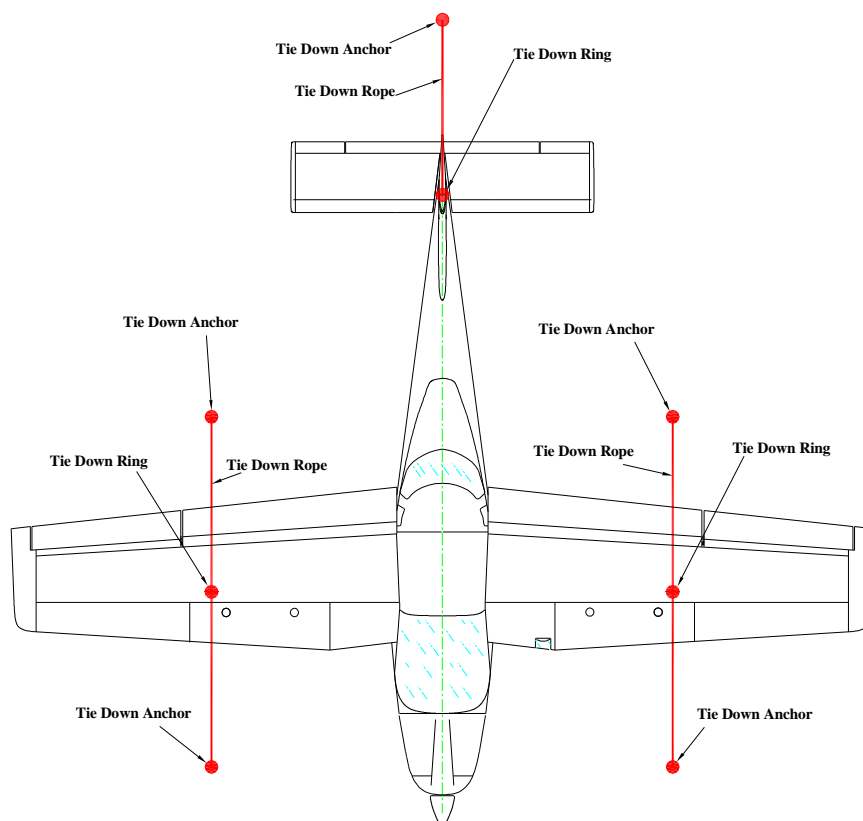


Fig. 7-1. CABLE POSITIONING

***Flight Manual*****7.4.7 Cleaning and Care**

To clean painted surfaces, use a mild detergent such as shampoo normally used for car finish; use a soft cloth for drying.

The plastic windshield and windows should never be dusted when dry; use lukewarm soapy water and dry using chamois only. It is possible to use special glass detergents but, in any case, never use products such as gasoline, alcohol, acetone or other solvents.

To clean cabin interior, seats, upholstery and carpet, it is generally recommended to use foam-type detergents.



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## Section 8

# REQUIRED PLACARDS & MARKINGS

### 8 Required Placards and Markings

The following limitation placards must be placed in plain view on the aircraft.  
Near the airspeed indicator a placard will state the following:

Maneuvering speed $V_A = 96$ KIAS
-----------------------------------

On the right hand side of the panel a placard will state the following:

**Passenger Warning**

This aircraft was manufactured in accordance with Light Sport aircraft airworthiness standards and does not conform to standard category airworthiness requirements.
--

On the pilot's panel a placard will state the following:

NO INTENTIONAL SPINS
----------------------

Near baggage compartment a placard will state the following:

Fasten tie-down net Maximum weight 44 lbs
--

On the doors there are the following placards:

LIGHT SPORT
-------------

For other placards see the Line Maintenance Manual

***Flight Manual***

Feedback Form

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